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SPORTING ARMS AND AMMUNITION MANUFACTURERS' INSTITUTE, INC.
SINCE 1926

2013 LOGISTICS SEMINAR

GLOBAL ADDITION OF CLASS 1 INTO LQ

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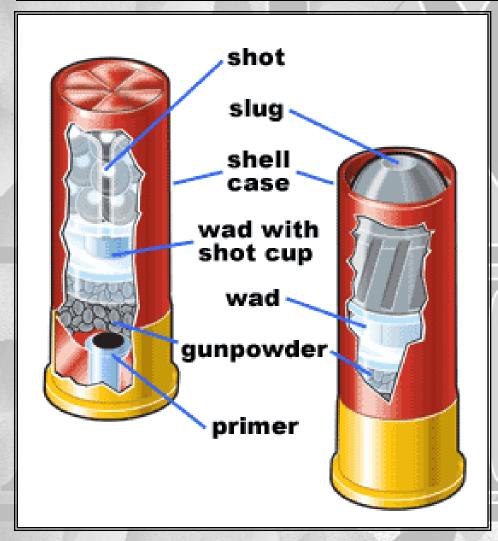
SPORTING ARMS AND AMMUNITION MANUFACTURERS' INSTITUTE, INC.

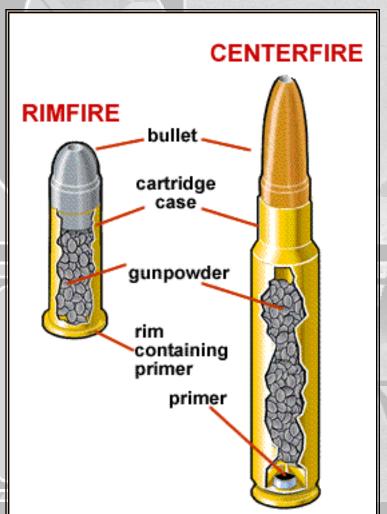
SINCE 1926

2013 LOGISTICS SEMINAR - Ammunition & Components –

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AMMUNITION COMPONENTS







SMALL ARMS PRIMERS



SMALL ARMS PROPELLANTS



HazMat Table Basic Description

Sec. 172.101 Hazardous Materials Table

	Sec. 172.101 Hazardous Materials Table												
Sym	Hazardous materials description	Hazard	ldentifi-	PG	Label	Special provi-	(8) Packaging		(9) Quantity limitations		(10) Vessel		
bols	and proper shipping names	class or	cation		Codes	sions	(§173.***)				stow age		
9		division	Num-				Ехсер-	Non-		Passenger	Cargo air-	Loca-	
			bers				tions	bulk	Bulk	aircraft/rail	craft only	tion	Other
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8A)	(8B)	(8C)	(9A)	(9B)	(10A)	(10B)
	Cartridges for w eapons, blank or Cartridges, small arms, blank	1.4S	UN0014	II	None	-	63	62	None	25 kg	100 kg	5	5
	Cartridges for weapons, inert projectile or Cartridges, small	1.4S	UN0012	II	None	-	63	62	None	25 kg	100 kg	5	5
D	Cartridges, small arms	ORM-D		-	None	-	63	None	None	30 kg gross	30 kg gross	Α	-
D	Cartridges, pow er device (used to project fastening devices)	ORM-D		-	None	-	63	None	None	30 kg gross	30 kg gross	Α	-
	Cases, cartridge, empty with primer	1.4S	UN0055	II	1.4S	50	None	62	None	25 kg	100 kg	5	-
	Pow der, smokeless	1.3C	UN0161	=	1.3C	-	None	62	None	Forbidden	Forbidden	-	26E
	Primers, cap type	1.4S	UN0044	II	None	-	None	62	None	25 kg	100 kg	05	-
	Primers, cap type	1.4B	UN0378	II	1.4B	-	None	62	None	Forbidden	75 kg	07	-
D	Smokeless pow der for small arms	4.1	NA3178	II	4.1	16	None	171	None	Forbidden	7.3 kg	Α	



173.144 DEFINITION ORM-D

Other Regulated Materials, Group D -

"ORM-D material" means a material such as a consumer commodity, which, although otherwise subject to the regulations of this subchapter, presents a limited hazard during transportation due to its form, quantity and packaging. It must be a material for which exceptions are provided in the § 172.101



ORM-D-AIR





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LQ/ORM-D

- 171.16 Spill Reporting
- 172.101 Subpart B, HM Table & Special Provisions
- 172.200 Subpart C, Shipping Papers (except haz sub, haz waste, marine poll., air and vessel)
- 172.300 Subpart D, Marking
- 172.400 Subpart E, Labeling
- 172.500 Subpart F, Placarding
- 172.600 Subpart G, Emergency Response Info
- 172.700 Subpart H, Training
- 172.800 Subpart I, Security Plans
- 173.63 Spec Packaging Exception

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ORM-D Eliminates Ground Fees

The ORM-D System Eliminates Shipping Paper Requirements.



Parts 100 to 185 Revised as of October 1, 2008

Transportation

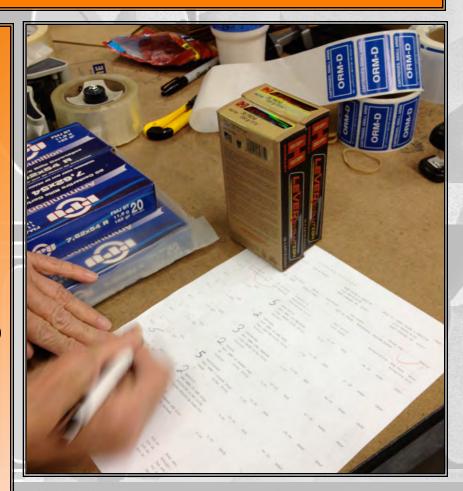


No Shipping Paper = No Hazmat Fee



BREAKING CASES

- Distributors Break
 Cases For Retailers As
 Their Value Added
 Service
- A Foundation Of Consumer Sales
- ORM-D Eliminates POP Testing And Allows Partial Case Shipping
- Haz and Non-Haz
 Mixed Together Together





ORM-D PHASE OUT

- LQ modified to replace ORM-D
- ORM-D-AIR DEC. 31, 2012 ORM-D-AIR No Longer Exists
- ORM-D

ORM was originally scheduled to end on Dec 31, 2013, now Dec 31, 2020. Running concurrently with LQ since Jan 2011.











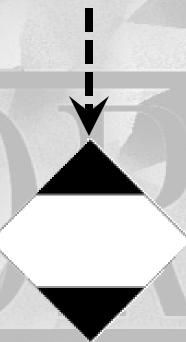
SCHEDULE



	Effective Date
Domestic UN0012 &	
0014	January-11
Domestic UN 0055 and	
UN 0014 powerloads	January-13
IMDG	January-13
ICAO	N/A
ADR	January-13
ORM-D-AIR Ends	31-Dec-2012
	31-Dec-2013
	(extended to

Dec/20)







ORM-D Ground Ends

LQ DEFINITION

"The rationale behind limited quantity provisions is that <u>selected</u> (i.e. lower hazard) dangerous goods <u>packed in small quantities</u> and in good, <u>robust packaging</u> pose a lesser risk in transport than do the same goods packed in larger volumes, and on this basis some relief from the requirements may be accepted." – UN Guiding Principles



LQ BY CLASS (16th Ed.)

STREET, STREET,	Class/ Division	Packing Group	Quantity Class 1 was not permitted
	1		Not permitted
4	2		Aerosols and gas cartridges containing toxic substances: 120 ml/30 kg Other aerosols and gas cartridges: 1 L/30 kg
	2.1		Not permitted
	2.2		Without subsidiary risk: 120 ml/30 kg With subsidiary risk: Not permitted
3	2.3		Not permitted
	3	I	Not permitted
		II	1 L/30 kg ¹
P		III	5 L/30 kg ²
	4.1	I	Not permitted



SAAMI - NGO AT THE UN

United Nations

ST/SG/AC.10/C.3/2010/18



Secretariat

Distr.: General 1 April 2010

Original: English

Committee of Experts on the Transport of Dangerous Goods and on the Globally Harmonized System of Classification and Labelling of Chemicals

Sub-Committee of Experts on the Transport of Dangerous Goods

Thirty-seventh session Geneva, 21–30 June 2010 Item 2 of the provisional agenda Explosives and related matters

Division 1.4S limited quantities

Transmitted by the Sporting Arms & Ammunition Manufacturers' Institute (SAAMI)¹

Introduction

At the thirty-sixth session of the Sub-Committee, discussions were held on the
proposals from SAAMI (ST/SG/AC.10/C3/2009/38 and informal document INF.9)
regarding the transport of UN 0012, CARTRIDGES FOR WEAPONS, INERT PROJECTILE or
CARTRIDGES, SMALL ARMS, UN 0014, CARTRIDGES FOR WEAPONS, BLANK or
CARTRIDGES, SMALL ARMS, BLANK or CARTRIDGES FOR TOOLS, BLANK, and UN
0055, CASES, CARTRIDGE, EMPTY, WITH PRIMER, as limited quantities.

SAAMI

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EQUIVALENT SAFETY

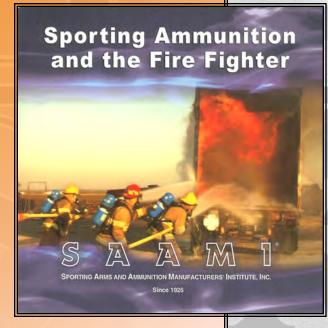
Sporting Ammunition Outside A Firearm:

1. Is Unlikely To Ignite Under Extreme Conditions
Of Impact

Of Impact

2. Will Not Propagate In A Chain Reaction Independent of Packaging

- 3. Will Not Be The Source Of A Fire
- 4. Is Slow To Ignite In A Fire
- 5. Does Not Mass Explode
- 6. May Be Controlled By Fire Fighters
 Using Water And Wearing Standard
 Structural Fire Fighter Protective
 Clothing And SCBA





UN CHANGES 17th EDITION

UN No.		Class	Subsi- diary risk	UN packing group	Special	Limited and excepted quantities		Packagings and IBCs		
	Name and description	or division			provi- sions			Packing instruction	Special packing provisions	
(1)	(2)	(3)	(4)	(5)	(6)	(7a)	(7b)	(8)	(9)	
-	3.1.2	2.0	2.0	2.0.1.3	3.3	3.4	3.5	4.1.4	4.1.4	
0012	CARTRIDGES FOR WEAPONS, INERT PROJECTILE or CARTRIDGES, SMALL ARMS†	1.4S			364	5 kg	E0	P130		
0014	CARTRIDGES FOR WEAPONS, BLANK or CARTRIDGES, SMALL ARMS, BLANK or CARTRIDGES FOR TOOLS, BLANK†	1.4S			364	5 kg	E0	P130		
0055	CASES, CARTRIDGE, EMPTY, WITH PRIMER†	1.48			364	5 kg	E0	P136		



UN 17th ED. CHANGES CONT'D

This article may only be transported under the provisions of Chapter 3.4 if, as presented for transport, the package is capable of passing the test in accordance with Test Series 6(d) of Part I of the *Manual of Tests and Criteria* as determined by the competent authority.

"Evidence of a hazardous effect outside the package includes:

(d) A projection which passes completely through the packaging (a projection or fragment retained or stuck in the wall of the packaging is considered as non hazardous)."





UN 17th ED. CHANGES CONT'D

PACKAGING:

- 3.4.2 Dangerous goods shall be packed only in inner packagings placed in suitable outer packagings. Intermediate packagings may be used. In addition, for articles of Division 1.4, Compatibility Group S, the provisions of section 4.1.5 shall be fully complied with. The use of inner packagings is not necessary for the transport of articles such as aerosols or "receptacles, small, containing gas". The total gross mass of the package shall not exceed 30 kg.
- 3.4.3 Except for articles of Division 1.4, Compatibility Group S, shrink-wrapped or stretch-wrapped trays meeting the conditions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 are acceptable as outer packagings for articles or inner packagings containing dangerous goods transported in accordance with this Chapter. Inner packagings that are liable to break or be easily punctured, such as those made of glass, porcelain, stoneware or certain plastics, shall be placed in suitable intermediate packagings meeting the provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.8, and be so designed that they meet the construction requirements of 6.1.4. The total gross mass of the package shall not exceed 20 kg.

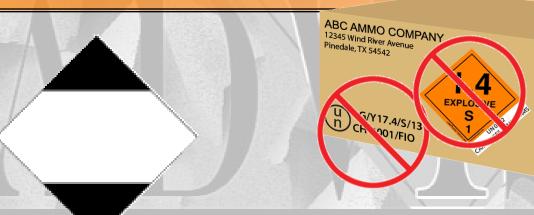
Spec Packaging Not Required In US & Canada



LQ EXCEPTIONS

Common Exceptions (But May Be Permissively Used):

- Performance oriented packaging, if in strong combination packages of 30 kg max (the only exception for air)
- Marking, labeling and placarding
- Segregation
- Documentation (for ground)

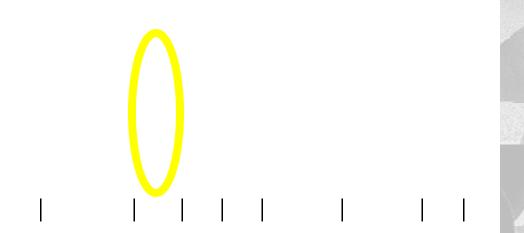






US HAZMAT ENTRY CHANGES

Sec. 172.101 Hazardous Materials Table



- UN 0014: New Proper Shipping Name "Cartridges for tools, blank"
- UN 0055: Now in 173.63 LQ Exception
- ORM-D Entries Will Be Phased Out Dec 31, 2015



OLD ORM-D AMMO **EXCEPTION**

Pipeline and Hazardous Materials Safety Admin., DOT

§ 173.63

- (b) Cartridges, small arms, and cartridges power devices. (1) Cartridges, small arms, and cartridges power devices (which are used to project fastening devices) which have been classed as a Division 1.4S explosive may be reclassed, offered for transportation, and transported as ORM-D material when packaged in accordance with paragraph (b)(2) of this section. For transportation by aircraft, the package must also comply with the applicable requirements of §173.27 of this subchapter. Such transportation is excepted from the requirements of subparts E (Labeling) and F (Placarding) of part 172 of this subchapter. Cartridges, small arms, and cartridges power devices that may be shipped as ORM-D material are limited to:
- (i) Ammunition for rifle, pistol or shotgun;
- (ii) Ammunition with inert projectiles or blank ammunition:
- (iii) Ammunition having no tear gas, incendiary, or detonating explosive @2016551057iing Arms and Ammunition ManufactUrer The Station The COMMINITED BOTATORS of LLC

- (iv) Ammunition not exceeding 12.7 mm (50 caliber or 0.5 inch) for rifle or pistol, cartridges or 8 gauge for shotshells: and
- (v) Cartridges, power devices which are used to project fastening devices.
- (2) Packaging for cartridges, small arms, and cartridges power devices as ORM-D material must be as follows:
- (i) Ammunition must be packed in inside boxes, or in partitions which fit snugly in the outside packaging, or in metal clips;
- (ii) Primers must be protected from accidental initiation:
- (iii) Inside boxes, partitions or metal clips must be packed in securely-closed strong outside packagings;
- (iv) Maximum gross weight is limited to 30 kg (66 pounds) per package; and
- (v) Cartridges, power devices which are used to project fastening devices and 22 caliber rim-fire cartridges may be packaged loose in strong outside packagings.

(c)-(e) [Reserved]

CARTRIDGES, SMALL ARMS **ORM-D**

CARTRIDGES, SMALL ARMS ORM-D-AIR



HM 215 K&L REVISIONS

§ 173.63 Packaging Exceptions

(b) Limited quantities of Cartridges, small arms, and cartridges Cartridges, power devices. Cartridges for tools, blank, and Cases,

cartridge, empty with primer.

(1)(i) Cartridges, small arms, and Cartridges power device (used to project fastening devices), Cartridges for tools, blank, and Cases, cartridge, empty with primer that have been classed as Division 1.4S explosive may be offered for transportation and transported as limited quantities when packaged in accordance with paragraph (b)(2) of this section.



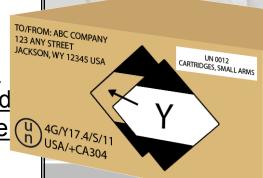




EXCEPTION REVISED 1/19/2011

§ 173.63 Packaging Exceptions Cont'd

Packages containing such articles may be marked with either the marking prescribed in § 172.315(a) or (b) of this subchapter and offered for transportation and transported by any mode



- Either the Surface or Y-Mark Is Acceptable By Air
- Accessibility Doesn't Apply
- PHMSA Plans To Phase Out The Y-Mark For Ammo



LQ/ORM-D REQUIREMENTS For Ammo & Power Device Cartridges

☐ Air Must Comply With 173.27:

Max Inner Packages:

 5kg In Fiber, 10 KG in Metal/Plastic



§ 173.63 Packaging Exceptions Cont'd

For transportation by aircraft, the package must conform to the applicable requirements of § 173.27 of this part.



AIR TRANSPORT 6(d) TEST ON UN 0323

and, effective July 1, 2011, Cartridge, power devices must be successfully tested under the UN Test Series 6(d) criteria for reclassification as limited quantity material. Effective January 1, 2012, Cartridge, power devices must be successfully tested under the UN Test Series 6(d) criteria for reclassification as limited quantity material for transportation by highway, rail or vessel. Packages containing such articles must be marked as prescribed in § 172.315.





US LQ AIR TRANSPORT UN# & PSN

§ 173.63 Cont'd: In addition, packages containing such articles offered for transportation by aircraft must be marked with the proper shipping name as prescribed in the § 172.101 Hazardous Materials Table of this subchapter.



US LQ AIR TRANSPORT NO 1.4S LABEL

- Note That, Unlike Other Hazard Classes, No Hazard Label Is Required For Air
- It Should Be Allowed



SHIPPING PAPERS

§ 173.63 Cont'd: Packages containing such articles are not subject to the shipping paper requirements of subpart C of part 172 of this subchapter unless the material meets the definition of a hazardous substance, hazardous waste, marine pollutant, or is offered for transportation and transported by aircraft or vessel.





LABELING & PLACARDING

§ 173.63 Cont'd: Additionally, packages containing these such articles are excepted from the requirements of subparts E (Labeling) and F (Placarding) of part 172 of this subchapter.







ORM-D PARAGRAPH

§ 173.63 Cont'd: (ii) Until December 31, 2012, a package containing such articles may be marked with the proper shipping name "Cartridges, small arms" or "Cartridges, power device for tools, blank (used to project fastening devices)" and reclassed as "ORM-D-AIR" material if it contains properly packaged articles as authorized by this subchapter on October 1, 2010. Additionally, for transportation by aircraft, Cartridges, power devices must be successfully tested under the UN Test Series 6(d) criteria for reclassification as ORM-D-AIR material effective July 1, 2011. Until December 31, 2013 2020, a package containing such articles may be with the proper shipping name "Cartridges, small arms" or "Cartridges, power devices)" and reclassed as "ORM-D" material if properly packaged articles as authorized by this subchapter on October 1, 2010.

ELIGIBLE CARTRIDGES

§ 173.63: (iii) Cartridges, small arms and Cartridges power devices for tools, blank, and Cases, cartridge empty with primer that may be shipped as a limited quantity or ORM-D material are as follows:

- (A) Ammunition for rifle, pistol or shotgun;
- (B) Ammunition with inert projectiles or blank ammunition;









ELIGIBLE CARTRIDGES

- (C) Ammunition having no tear gas, incendiary, or detonating explosive projectiles;
- (D) Ammunition not exceeding 12.7 mm (50 caliber or 0.5 inch) for rifle or pistol, cartridges or 8 gauge for
- shotshells; and
- (E) Cartridges, power devices which are
- used to project fastening devices
- for tools, blank; and
- (F) Cases, cartridge, empty with primer.

Bullet, Cartridges,

Shotshell
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LQ/ORM-D PACKAGING

- § 173.63: (b)(2) Packaging for Cartridges, small arms and eligible Cartridge, power devices, Cartridges for tools, blank, Cases, cartridge empty with primer as limited quantity or ORM-D material must be as follows:
- (i) Ammunition must be packed in inside boxes, or in partitions which that fit snugly in the outside packaging, or in metal clips;





LQ/ORM-D PACKAGING

§ 173.63: (ii) Primers must be protected from accidental initiation;





 Loose Jumble Pack Centerfire Ammo Is Elgibile For 1.4S, But Not LQ/ORM-D



LQ/ORM-D PACKAGING

§ 173.63: (iii) Inside boxes, partitions or metal clips must be packed in securely-closed strong outside packagings;





LQ/ORM-D PACKAGING

§ 173.63: (iv) Maximum gross weight is limited to 30 kg (66 pounds) per package; and





LQ/ORM-D PACKAGING

§ 173.63: (v) Cartridges, power devices which are used to project fastening devices for tools, blank, Cases, cartridge, empty with primer, and 22 caliber rim-fire cartridges may be packaged loose in strong outside packagings.





LQ MARK

- The LQ marking must be durable, legible and of a size relative to the package that is readily visible.
- On at least one side or one end
- Minimums: 2mm border and each side 100 mm
- Unless the package size requires reduced size marking, then minimum 50 mm on each side.
- The top, bottom and border must be black, and the center white or a contrasting

background



LQ MARKING EXCEPTIONS

Except for air shipments:

- When Marked With The Limited Quantity Marking.
- LQ Not Required To Be Marked With Proper Shipping Name Or UN Number (Except Air)
- Spec Packaging Not Required In IIS or Canada



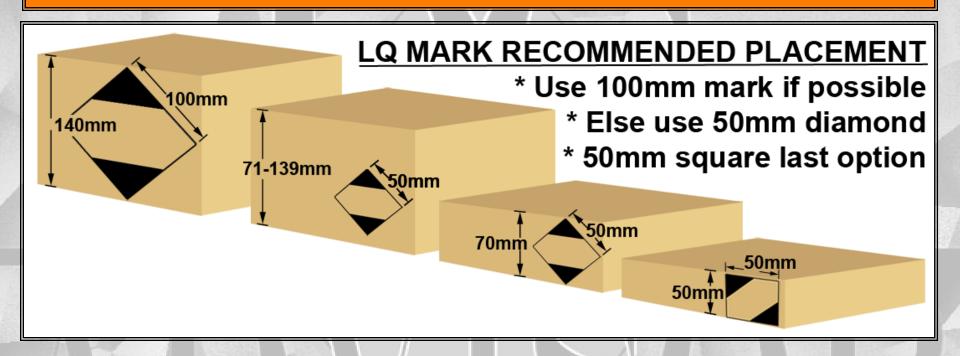
MINIMUM MARKING



STANDARD MARKING



CHOOSING A SIZE





OVERPACKS

Unless Markings Are Visible, Overpacks Must Be Marked "OVERPACK" And Relevant LQ Mark



LQ FREIGHT CONTAINER



When intended for vessel, a cargo transport unit containing only LQ material must be suitably marked on each side or end with minimum dimensions of 250 mm on each side.





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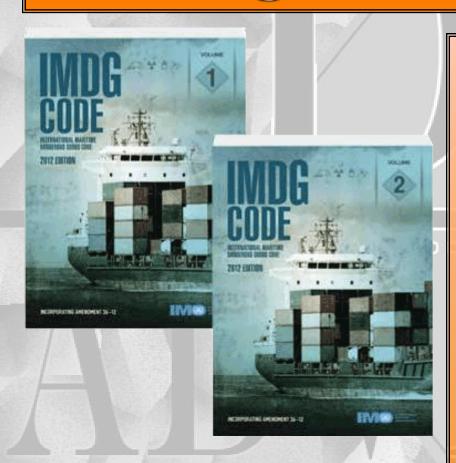
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2013 LOGISTICS SEMINAR - Ammunition & Components —

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International Maritime Dangerous Goods Code



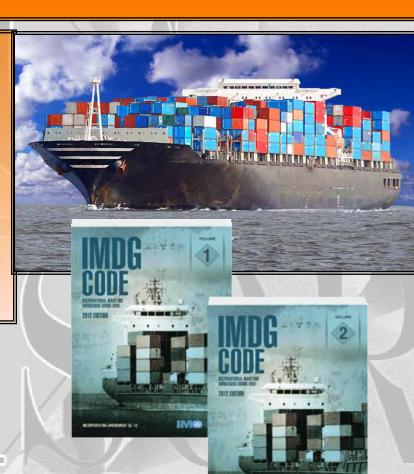
- IMDG Published By The International Maritime Organization (IMO)
- □ A UN Body, Meets In London On Biennium Basis
- □ Code Revised Every 2 Years
- ☐ Latest Edition: 36-12, January1, 2013 (Replaces 35-10)

IMDG VS. 49 CFR

- IMDG Applies By Ocean
- □ ORM-D, Special Permits, NA #'s− Not Valid
- ☐ Ammunition Reverts To 1.4S









IMDG IN THE USA

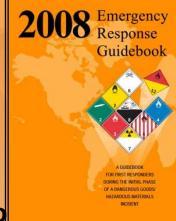
DOT ALLOWS IMDG TO OVERIDE:

- ☐ If All Or Part Of The Voyage Is By Vessel
- Even If It Isn't International



DOT STILL REQUIRES:

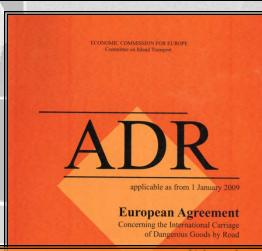
- EmergencyResponseInformation
- Training
- SecurityPlans
- Incident Reporting
- PackagingStandards
- □ Registratio
- □ EX #'s



IMDG IN ADR COUNTRIES

1.1.4.2 ADR ALLOWS IMDG TO OVERIDE:

- Carriage In A Transport Chain **Including Maritime**
- Includes Packing, Marking & **Labeling & Freight Container** Placards.

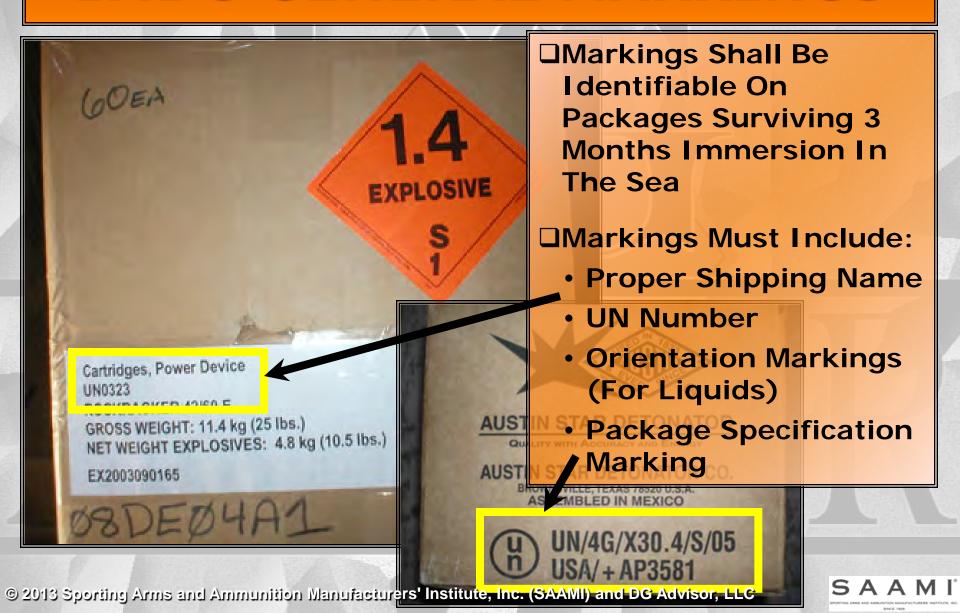


ADR CONTRACTING PARTIES:

Albania, Andorra, Austria, Azerbaijan, Belarus, Belgium, Bosnia and Herzegovina, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Kazakhstan, Latvia, Liechtenstein, Lithuania, Luxembourg, Malta, Montenegro, Morocco, Netherlands, Norway, Poland, Portugal, the Republic of Moldova, Romania, Russian Federation, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Tajikistan, the former Yugoslav Republic of Macedonia, Tunisia, Turkey, Ukraine and United Kingdom.

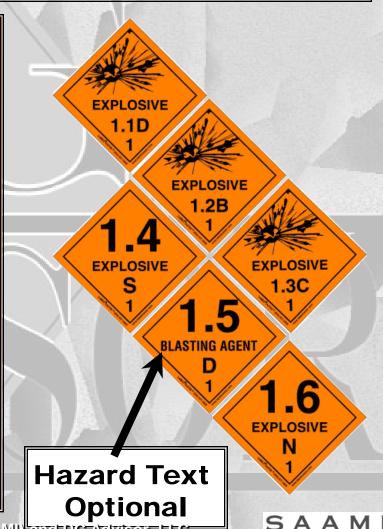
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IMDG GENERAL MARKINGS



IMDG LABELING

- ☐ US Labels Meet IMDGSpecification
- Hazard Class Text Is Optional (Like The USA)
- □ Packages Receiving Approval (e.g. EX#'s) Must Use Their Country's Design – Use USA Class 1 Labels
- □ Labels Are Minimum 100mmPer Side (Same As USA)
- Labels, Printed Or Stickers, Must Survive 3 Month's Immersion In The Sea

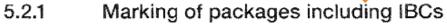


1.4S MARKING

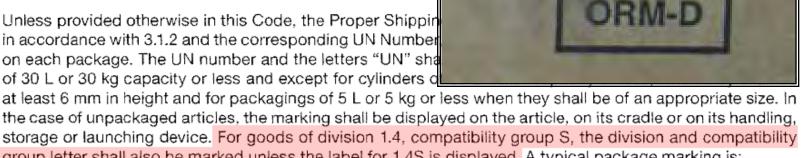
5.2.2.2.1.4 In addition, except for divisions 1.4, 1.5 and 1.6, labels for class 1 shall show in the lower half, above the class number, the division number and compatibility group letter for the substance or article. Labels for divisions 1.4, 1.5 and 1.6 shall show in the upper half the division number and in the lower half the class number and the compatibility group letter. For division 1.4, compatibility group S, no label is generally required. However, in cases where a label is considered necessary for such goods, it shall be based on model No. 1.4.

IMDG Code (Amdt. 36-12)





5.2.1.1 Unless provided otherwise in this Code, the Proper Shippin in accordance with 3.1.2 and the corresponding UN Number on each package. The UN number and the letters "UN" sha of 30 L or 30 kg capacity or less and except for cylinders of



CARTRIDGES, SMALL ARMS

the case of unpackaged articles, the marking shall be displayed on the article, on its cradle or on its handling, storage or launching device. For goods of division 1.4, compatibility group S, the division and compatibility group letter shall also be marked unless the label for 1.4S is displayed. A typical package marking is:

CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (caprylyl chloride) UN 3265.

PLACARDS & CTU MARKING

- □ Cargo Transport Units
 Must Normally Be
 Placarded, e.g. Class 3
 solvents
- No Placards For 1.4S







SEGREGATION TABLE

CLASS	1.1 1.2 1.5	1.3 1.6	1.4		.1	2.2	2.3	3	4.1	4.2	4.3	5.1	5.2	6.1	6.2	7	8	9	
Explosives 1.1, 1.2, 1.5	*	*	*	П	4	2	2	4	4	4	4	4	4	2	4	2	4	Χ	
Explosives 1.3, 1.6	*	*	*		4	2			3	3	4	1	4	2	4	2	2	X	
Explosives 1.4	*	*	*		2	1	Sar	me	Re	esu	ılts	Fo	r ₂ C	Clas	SS 1	1 2 / 2	S		
Flammable gases 2.1	4	4	2		Χ	Х	Do	2	cti	c ² \		c^2	2						
Non-toxic, non-flammable gases 2.2	2	2	1		X	Х	וטכו	H	: 5ti		/ 62	SEI	1						
Toxic gases 2.3	2	2	1	Π	X	X	Х	2	Х	2	Х	Х	2	Х	2	1	χ	X	
Flammable liquids 3	4	4	2	Π	2	1	2	Х	Χ	2	1	2	2	Χ	3	2	Х	Х	
Flammable solids (including self- reactive substances and solid desensitized explosives) 4.1	4	3	2		1	X	X		1		S					S		X	
Substances liable to spontaneous combustion 4.2	4	3	2		2	1	2		34	FOAMIN 42	DE CLE	ANER,3 0Z,0						×	
Substances, which on contact with water, emit flammable gases 4.3	4	4	2		x	Х	Х				12 EA	2100000		1				×	1
Oxidizing substances (agents) 5.1	4	4	2		2	Х	Х					1						k	
Organic peroxides 5.2	4	4	2	Π	2	1	2	-			ONSUMER COM	MODITY	11/1	6	rater	H		k	
Toxic substances 6.1	2	2	Χ	П	X	Х	Χ			M M	ORM-	D		FO	AMING			K	
Infectious substances 6.2	4	4	4		4	2	2				5-1077 MANE 1-400-2	46-5579		1	CLLA .	Total Control		K	
Radioactive material 7	2	2	2		2	1	1								$\mathbb{Z}/$		24	K	
Corrosive substances 8	4	2	2		1	Χ	Χ		100	+ 0	A Park							K	
Miscellaneous dangerous substances and articles 9	х	Х	Х		X	Х	Х	X	X	X	X	X	X	X	X	X	X	X	

LQ CHANGES: CHAP 3.2

										_		
U		UN No.	Proper Shipping Name (PSN)		Subsidiary risk(s)	Packing group	Special provisions		d excepted provisions	Packing		
								Limited quantities	Excepted quantities	Instructions	Provisions	
		(1)	(2) 3.1.2	(3) 2.0	(4) 2.0	(5) 2.0.1.3	(6) 3.3	(7a) 3.4	(7b) 3.5	(8) 4.1.4	(9) 4.1.4	
	Δ	0012	CARTRIDGES FOR WEAPONS, INERT PROJECTILE or CARTRIDGES, SMALL ARMS	1.48	-	_	364	5 kg	IMDG GODE WILLIAM	本。	-	
D	\triangle	0014	CARTRIDGES FOR WEAPONS, BLANK or CARTRIDGES, SMALL ARMS, BLANK or CARTRIDGES FOR TOOLS, BLANK	1.4S	-	-	364	5 kg	NOTES AND ST.	CODE STATE OF THE PARTY OF THE	2	
G	Δ	0055	CASES, CARTRIDGE, EMPTY, WITH PRIMER	1.45		~	364	5 kg	E0	P1	HVI	
	Δ	0044	PRIMERS, CAP TYPE	1.48	-	_	-	0	E0	P133	_	

- 5kg and SP364 on UN 0012, 0014, 0055
- New PSN on UN 0014 "Cartridges for tools, blank"



LQ CHANGES: CHAP 3.3

IMDG Code (Amdt 36-12)

Chapter 3.3

Special provisions applicable to certain substances, materials or articles

- 3.3.1 When column 6 of the Dangerous Goods List indicates that a special provision is relevant to a dangerous good, the meaning and requirement(s) of that special provision are as set out below:
 - Samples of new or existing explosive substances or articles may be transported as directed by the competent authority for purposes including: testing, classification, research and development, quality control, or as a commercial sample. Explosive samples which are not wetted or desensitized shall be limited to 10 kg in small packages as specified by the competent authority. Explosive samples which are wetted or desensitized shall be limited to 25 kg.
 - This article may only be transported under the provisions of chapter 3.4 if, as presented for transport, the package is capable of passing the test in accordance with Test Series 6(d) of Part I of the Manual of Tests and Criteria as determined by the competent authority.

LQ CHAPTER 3.4

Chapter 3.4

Dangerous goods packed in limited quantities

LQ ELIMINATES MANY REQUIREMENTS

3.4.1 General

- 3.4.1.1 This chapter provides the provisions applicable to the transport of dangerous goods of certain classes packed in limited quantities. The applicable quantity limit for the inner packaging or article is specified for each substance in column 7a of the Dangerous Goods List of chapter 3.2. In addition, the quantity "0" has been indicated in this column for each entry not permitted to be transported in accordance with this chapter.
- 3.4.1.2 Limited quantities of dangerous goods packed in such limited quantities, meeting the provisions of this chapter, are not subject to any other provisions of this Code except the relevant provisions of:
 - .1 Part 1, chapters 1.1, 1.2 and 1.3;
 - .2 Part 2:
 - .3 Part 3, chapters 3.1, 3.2, 3.3;
 - .4 Part 4, 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8;
 - .5 Part 5, 5.1.1 except 5.1.1.4, 5.1.2.3, 5.2.1.7, 5.2.1.9, 5.3.2.3, 5.3.2.4, and chapter 5.4;
 - .6 Part 6, construction requirements of 6.1.4, 6.2.1.2 and 6.2.4;
 - .7 Part 7, 7.1.3.2, 7.6.3.1 and 7.3 except 7.3.3.15 and 7.3.4.1.

SAAMI

LQ CHANGES: CHAP 3.4

3.4.2 Packing

- 3.4.2.1 Dangerous goods shall be packed only in inner packagings placed in suitable outer packagings. Intermediate packagings may be used. In addition, for articles of Division 1.4, Compatibility Group S, the provisions of section 4.1.5 shall be fully complied with. The use of inner packagings is not necessary for the transport of articles such as aerosols or "receptacles, small, containing gas". The total gross mass of the package shall not exceed 30 kg.
- 3.4.2.2 Except for articles of Division 1.4, Compatibility Group S, shrink-wrapped or stretch-wrapped trays meeting the conditions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8 are acceptable as outer packagings for articles or inner packagings containing dangerous goods transported in accordance with this chapter. Inner packagings that are liable to break or be easily punctured, such as those made of glass, porcelain, stoneware or certain plastics, shall be placed in suitable intermediate packagings meeting the provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8, and be so designed that they meet the construction requirements of 6.1.4. The total gross mass of the package shall not exceed 20 kg.

3.4.3 Stowage

Dangerous goods packed in limited quantity are allocated stowage category A as defined in 7.1.3.2. The other stowage provisions indicated in column 16 of the Dangerous Goods List are not applicable.

- SAAMI changes include 1.4S LQ remaining as spec packaging
- Note 3.4.3 stowage exception into Category A:



LQ STOWAGE: CHAP 3.4

3.4.4 Segregation

...

3.4.4.2 The segregation provisions of chapter 7.2 are not applicable for packagings containing dangerous goods in limited quantities or in relation to other dangerous goods.

- LQ Is Not Subject To Segregation
- Ammo Can Now Ship In The Same Container With Other Dangerous Goods, e.g. Aerosol And Flammable Liquid Accessories.





LQ CHANGES: CHAP 7.1

7.1.3 Stowage categories

7.1.3.1 Stowage categories for class 1

Dangerous goods of class 1 other than division 1.4, compatibility group S, packed in limited quantities shall be stowed as indicated in column 16 of the Dangerous Goods List in accordance with one of the categories specified below.

Stowage category 01 Cargo ships

On deck in closed cargo transport unit or under deck

r 01 (up to 12 passengers)

Passenger ships

On deck in closed cargo transport unit or under deck

7.1.3.2 Stowage categories for classes 2 to 9

Dangerous goods of classes 2 to 9 and division 1.4, compatibility group S, packed in limited quantities shall be stowed as indicated in column 16 of the Dangerous Goods List in accordance with one of the categories specified below:

Stowage category A

Cargo ships or passenger ships carrying a number of passengers limited to not more than 25 or to 1 passenger per 3 m of overall length, whichever is the greater number

ON DECK OR UNDER DECK

Other passenger ships in which the limiting number of passengers

ON DECK OR UNDS AA

© 2013 Sporting Arms ສີກິຢິເຈົາກິກີນໍາຄືເຄືອດໃຊ້ກິນໍາລວturers' Institute, Inc. (SAAIVII) and DG Advisor, LLC

SOLAS

Safety of Life at Sea SOLAS Chapter II-2 Regulation 19 Carriage of Dangerous Goods Purpose:

- Measures to address fire safety Includes provisions
- Water supplies, Sources of ignition, detection syster ventilation, bilge pumping, fire extinguishers, insulation spray systems, etc.
- Document of Compliance
- Based on construction criteria specifies where DG n
- Limited Quantities
- Excepted from SOLAS Governed by IMDG Code



IMDG 1.4S LQ

- **No Label**
- No Proper Shipping Name or UN#
- No Segregation!



LIMITED QUANTITIES

			CARR	IER INFORMATION			
PACK	AGE	NIETONE.	100	Commodities requiring special or additional care or attention or	LTL O	NLY	
PCS	TYPE	WEIGHT (In lbs)	H, M. (X)	stowing must be so marked and packaged as to insure safe. Iransportation with ordinary care. (See section 2(e) of NMFC item.	NMFC	CLAS	
3	CASES	24	X	UN0044, PRIMERS, CAP TYPE, 1.4S, PGH	64300.02	85	
338	CASES	7,732		IN 0012 Cartridges small arms 1.45	DG II I t	d Oty	

UN 0012, Cartridges, small arms, 1.4S, PG II, Ltd Qty

- For air or vessel, the description of a "limited quantity," must include the words "Limited Quantity" or "Ltd Qty" following the basic description.
 - LQ exempted from shipping paper for ground shipments

been established by the carrier and are available to the

plicable state and federal regulations.

neight and an other lawter coarges

Separation of the separation o

CLASS 1 SEGREGATION

Segregation shall also take account of a single subsidiary risk label.

CLASS	1.1 1.2 1.5	1.3 1.6	1.4	2.1	2.2	2.3	3	4.1	4.2	4.3	5.1	5.2	6.1	6.2	7	8	9
Explosives 1.1, 1.2,	.5 *	*	*	4	2	2	4	4	4	4	4	4	2	4	2	4	Х
Explosives 1.3,	1.6 *	*	*	4	2	2	4	3	3	4	4	4	2	4	2	2	Х
Explosives	1.4 *		*	2	b	1	2	2	2	2	2	2	Х	4	2	2	Χ

The numbers and symbols in the table have the following meanings:

- 1 "Away from";
- 2 "Separated from";
- 3 "Separated by a complete compartment or hold from";
- 4 "Separated longitudinally by an intervening complete compartment or hold from".
- The Dangerous Goods List has to be consulted to verify whether there are specific segregation provisions.
- 1.4 very Restricted
- No Dispensation for 1.4S





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SINCE 1926

2013 LOGISTICS SEMINAR

OCEAN FREIGHT DELAY & DENIAL

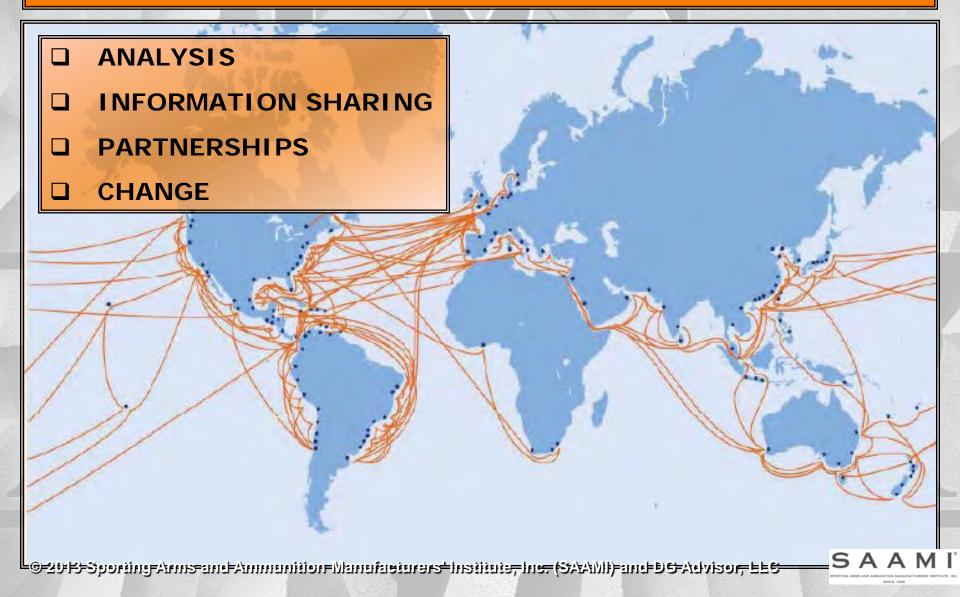
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2013 LOGISTICS SEMINAR

- Ammunition & Components -

OCEAN INITIATIVE



Port Policies

- National Explosives Legislation
- Class 1 Prohibitions
- Weight & Time Restrictions
- Night MovementProhibition
- □ Special Docks & Berths
- Military Vs. Commercial
- □ End User Statement Formats Differ
- Written Permission Before Booking





NATIONAL/PORT REGULATIONS

INHOUDSOPGAVE SECTIE ALGEMENE VOORSCHRIFTEN VOOR HET BEHANDELEN VAN GEVAARLIJKE GOEDEREN IN DE HAVEN VAN ANTWERPEN. Algemene voorschriften voor het behandelen van gevaarlijke en/of verontreinigende goederen in de haven van Antwerpen BIJZONDERE VOORWAARDEN VOOR HET BEHANDELEN VAN GEVAARLIJKE GOEDEREN OP DOORVOEROPSLAGPLAATSEN Bijzondere voorwaarden voor het behandelen van gevaarlijke goederen op doorvoeropslagplaatsen gelegen op de voorkaalen Documentatie - Praktische inlichtingen SECTIE III BIJZONDERE VOORWAARDEN VOOR HET BEHANDELEN VAN GEVAARLIJKE GOEDEREN OP DOORVOEROPSLAGPLAATSEN goederen op doorvoeropslagplaatsen gelegen op de BIJZONDERE BEPALINGEN VOOR HET BEHANDELEN VAN TECHNISCH ZUIVER AMMONIUMNITRAAT EN GELLIKGESTELDE MENGSELS IN DE HAVEN VAN ANTWERPEN. B. Bijzondere bepalingen voor het behandelen van technisch zuiver ammoniumnitraat en gelijkgestelde mengsels in de haven van BIJZONDERE BEPALINGEN VOOR HET BEHANDELEN IN DE HAVEN samengesteld uit een Intiem mengsel van ten hoogste 80% ammoniumnitraat en ten minste 20% fijn gemalen kalksteen, met een STIKSTOFGEHALTE (N) dat 28%, NIET OVERSCHRIJDT, die ontheffing genieten voorzien in art. 2,b van het K.B. van 3/3/1958, gewijzigd bij VAN ANTWERPEN VAN AMMONIUMNITRAATMESTSTOFFEN samengesteld uit een Intiem mengsel van ten hoogste 80% ammoniumnitraat en ten minste 20% fijn gemalen kalksteen, met een STIKSTOFGEHALTE (N) dat 28%, NIET OVERSCHRIJDT, die ontheffing genieten voorzien in art. 2,b van het K.B. van 3/9/1958, gewijzigd bij C. Documentatie – Praktische inlichtingen

National Explosives Legislation Varies
 Affects Port Regulations
 Difficulties in Obtaining
 Multiple Languages



WEIGHT RESTRICTIONS

Class		OSA	AKA			KO	BE		NAGOYA					
	Working		Er	ntry	Wo	rking	Eı	ntry	Wo	rking	Entry			
	Day	Night	Day	Night	Day	Night	Day	Night	Day	Night	Day	Night		
1	-	-	-	-	-	-	•	-	-	-	•	-		
1.1	20	-	20	-	20	-	20	-	20	-	20	-		
1.2	20	-	20	-	20	-	20	B						
1.3	20	-	20	-	20	-	20							
1.4	20	-	20	-	20	-	20							
1.5	20	_	20	-	20	-	20					N		
1.6	20	-	20	-	20	-	20							

NIGHT PROHIBITION OF EXPLOSIVES LOADING

Some Ports Do Not Allow Loading/Unloading at





LIGHTERING

- PortProhibitionsMay RequireLightering
- ContainerRemovedTemporarilyAt Great Expense





CHARTER SERVICE

- □ Liner Limitations May Be Solved By Feeder Charters
- May Triple The Cost





INEFFICIENCIES

- □ Irregular scheduling interrupts supply
- Impossible to plan production of material (no Justin-Time)
- Customer timing of proper paperwork filing at receiving port, critical since this material must leave ports immediately
- □ Lightering and Charter Service Long Transit Times / High Cost (so high in most cases, we are not competitive)



Is CLASS 1 "The Worst"??



HOWEVER...

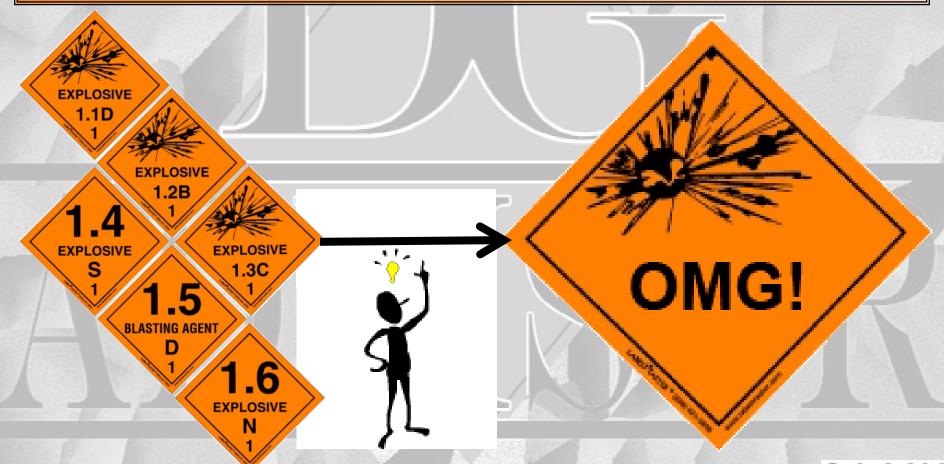


- Chlorine Is Used To Treat Drinking Water & Prevent Disease, e.g. Cholera
- A Chlorine Plume From A Transport Incident Can Far Exceed The Consequences Of Any Explosive



I SEE ORANGE!

- Explosives Vary Widely
- People See Orange And Don't Differentiate



1.4S DEFINITION

Substance or article so packed or designed that (1) any hazardous effects arising from accidental functioning are confined within the package (2) unless the package has been degraded by fire, in which case all blast or projection effects are limited to the extent that they do not significantly hinder or prohibit fire fighting or other emergency response efforts in the immediate vicinity of the package. (Italics added)



FIRE FIGHTING

- Fire Fighting Allowed For Dangerous Goods
- "S" Is Only Explosive For Which A Fire May Be Combatted

2008 Emergency Response Guidebook



A GUIDEBOOK
FOR FIRST RESPONDERS
DURING THE INITIAL PHASE
OF A DANGEROUS GOODS!
HAZARDOUS MATERIALS
INCIDENT



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BONFIRE TEST 6(c)



All blast or projection effects ... do not significantly hinder or prohibit fire fighting or other emergency response efforts in the immediate vicinity of the package.

1.4S CRITERIA:

- No Mass Explosion
- No Metal
 Projectiles
 Hazardous To Fire
 Fighters
- No Flame Balls
 >4m Diameter
- No Fiery
 Projections >5m
- Must Burn >330

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DEREGULATION

CLASS 3 EXAMPLE

2.3.2.6 Hazard grouping based on flammability

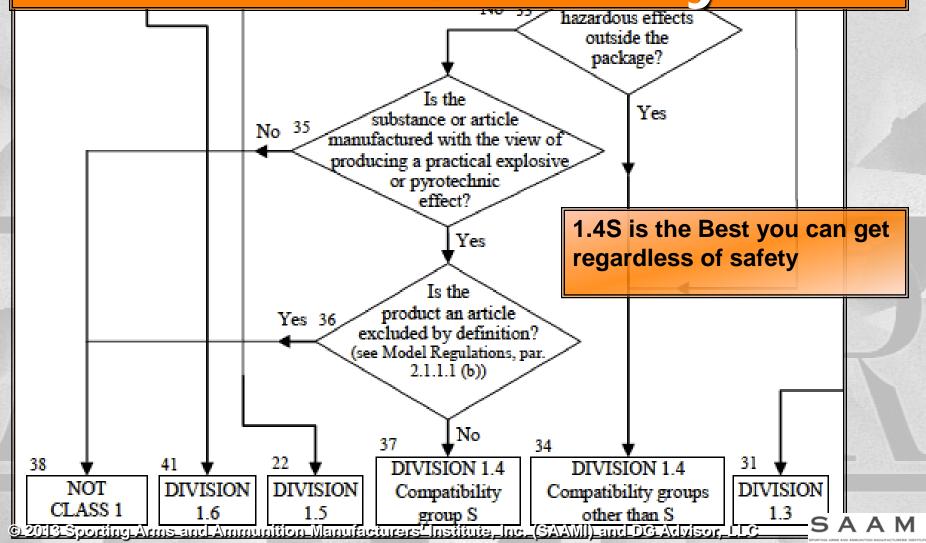
Packing group	Flash point (closed-cup)	Initial boiling point				
I		≤ 35 °C				
II	< 23 °C	>35 °C				
Ш	≥ 23 °C ≤ 60 °C	> 35 °C				

CLASS 6 EXAMPLE

GROUPING CRITERIA FOR ADMINISTRATION THROUGH ORAL INGESTION, DERMAL CONTACT AND INHALATION OF DUSTS AND MISTS

Packing group	Oral toxicity LD ₅₀ (mg/kg)	Dermal toxicity LD ₅₀ (mg/kg)	Inhalation toxicity by dusts and mists LC ₅₀ (mg/l)				
I	≤ 5.0	≤ 50	≤ 0.2				
II	> 5.0 and ≤ 50	> 50 and ≤ 200	$> 0.2 \text{ and } \le 2.0$				
$\mathrm{III}^{\mathrm{a}}$	> 50 and ≤ 300	> 200 and ≤ 1 000	> 2.0 and ≤ 4.0				

Class 1 - No Deregulation Based on Safety



OTHER DG MAY FAIL 1.4S



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NON-DG FAIL 1.4S

"...unless the package has been degraded by fire, in which case all blas or projection effects are limited to the extent that they do not significantly hinder or prohibit fire fighting or other emergency response efforts in the immediate vicinity of the package."





LQ Versus Vessel Delay & Denial

CLASS		1.1 1.2 1.5	1.3 1.6	1.4		.1	2.2	2.3	3	4.1	4.2	4.3	5.1	5.2	6.1	6.2	7	8	9
Explosives 1.1, 1.2, 1.5		*	*	*	Г	4	2		M	4	4	4	4	4	2	4	2	4	Х
Explosives 1.3, 1.6		*	*	*	Г	4	2		X	s A	re	GC	oa	4					
Explosives 1.4		*	*	*		2	1												
Flammable gases 2.1		4	4	2		X	Х	\square X	N	um	be	rs	Me	an	No	t4I	nº T	Γh	\mathbf{e}^{\times}
Non-toxic, non-flammable gases 2.2		2	2	1	_	X	Х		Sa	am	e ¹ C	on	tai	nei	×				
Toxic gases 2.3	Ш	2	2	1		X	Х		2		2	X	. X.	2	X				
Flammable liquids 3	Ш	4	4	2	L	2	1	2	X	10	2	1	2	. 2 . + la	X	1 ³ 0	2	X	als,
Flammable solids (including self-									١.	43	Sn	ıps	• VV	ıın	6.	ıo	2 9	OI	пу
reactive substances and solid desensitized explosives) 4.1		4	3	2		1	×		LC	2)s	hip	SV	vitl	h ₂E	VE	RY	TΗ	IN	IG
Substances liable to spontaneous combustion 4.2		4	3	2		2	1 I				No.	audi.		A	- 3				
Substances, which on contact with water, emit flammable gases 4.3		4	4	2	T	×	Х	i.	ě.	7									
Oxidizing substances (agents) 5.1	П	4	4	2	T	2	Х	1000	1000										
Organic peroxides 5.2	Н	4	4	_	+	2	1										9		100
Toxic substances 6.1	Н	2	2	Х		X	Х		m Ja								3		
Infectious substances 6.2	П	4	4	 4	_	4	2		******	******	-	New			THE RESERVE		- 1		
Radioactive material 7	П	2	2	2	T.	2	1		-	-	4		-	24222	The same of the sa			IMI	
Corrosive substances 8	П	4	2	2	T	1	Х	-		John								-	III
Miscellaneous dangerous substance:										Ma i		200	100	1	100		DE.	The same	94
and articles 9		Х	x	Х	П	X	$\ \mathbf{x}\ $										-		-

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STOWAGE CATEGORY A

Stowage category 01 Cargo ships

On deck in closed cargo transport unit or under deck

(up to 12 passengers)

Passenger ships

On deck in closed cargo transport unit or under deck

Stowage category A

Cargo ships or passenger ships carrying a number of passengers limited to not more than 25 or to 1 passenger per 3 m of overall length, whichever is the greater number

Other passenger ships in which the limiting number of passengers transported is exceeded ON DECK OR UNDER DECK

ON DECK OR UNDER DECK

- 3.4.3 Stowage Dangerous goods packed in limited quantity are allocated stowage category A as defined in 7.1.3.2. The other stowage provisions indicated in column (16) of the Dangerous Goods List are not applicable.
- No CTU Required Ferries



"Safe Transport of Dangerous Cargoes In Port Areas"

"The regulatory authority should grant any exemption necessary from their requirements in the case of explosives in class 1, division 1.4, compatibility group S in accordance with the IMDG Code."

6

GENERAL RECOMMENDATIONS FOR REGULATORY AUTHORITIES, PORT AUTHORITIES, SHIPS, BERTH OPERATORS AND CARGO INTERESTS

- 6.1 Regulatory authorities and port authorities
- 6.1.1 Acceptability of dangerous cargoes in port areas
- 6.1.1.1 The regulatory authority should determine the classes and quantities of dangerous cargoes which may be permitted to transit or to enter a port area by any mode of transport and the conditions under which they are to be handled, having regard to the facilities available for the reception and keeping of dangerous cargoes and the location of the port area in relation to nearby installations and centres of population. The regulatory authority should make such information available in the national and, where appropriate, English languages.

Safe Transport of Dangerous Cargoes in Port Areas

- 12 EXPLOSIVES IN CLASS 1, DIVISION 1.4, COMPATIBILITY GROUP S
- 12.1 The regulatory authority should grant any exemption necessary from their requirements in the case of explosives in class 1, division 1.4.

FAL. 6 CIRCULAR 15

ANNEX

ADVICE ON THE SHIPMENT OF DANGEROUS CARGOES AND, IN PARTICULAR, SPORTING AMMUNITION AND RELATED COMPONENTS (IMDG CODE DIVISION 1.4S)

General

when carried and related a

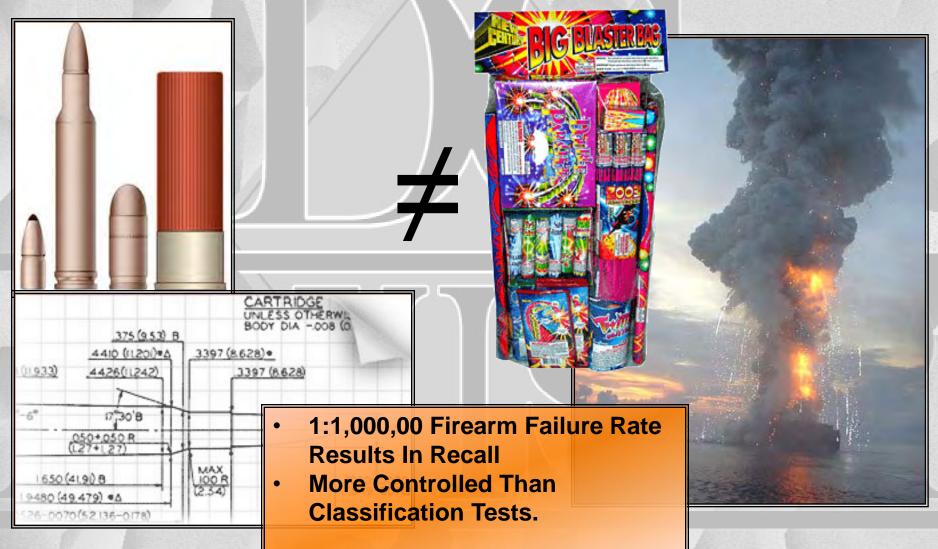
"The Committee remains concerned and the recor about the potential adverse effects necessary sa the denial of shipment of dangerous Specific adv cargoes might have on international trade and expeditious handling and shipment of such cargoes."

materials. IDG Code us cargoes neeting the

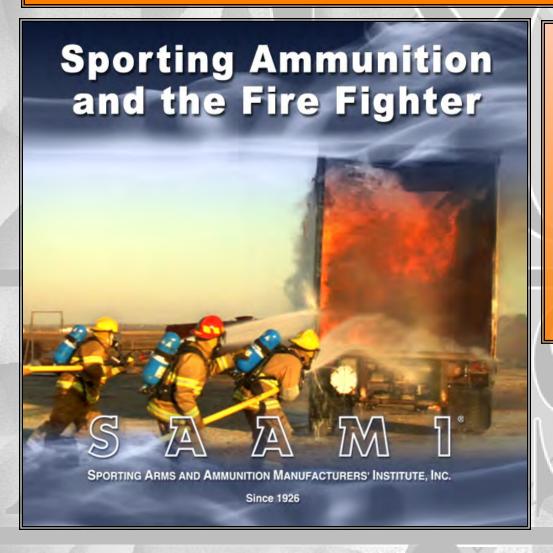
the safest acked and

packages unless the package has been degraded by fire, in which case all blast or projection effects are limited to the extent that they do not scientifically hinder fire-fighting or other (5 A

Ammunition Is Different



SAAMI VIDEOS



- Unlikely To Ignite
- Regardless of Packaging:
 - Does Not Propagate
 - No Mass Explosion
- Fire Fighters Can Control Large Fire In 10 Seconds



SAAMI Video Training Tool



UN 0161 Powder, smokeless



- Tens of Millions Lbs. Transported Safely **Annually**
- 2.5 Million Lbs. Per Year By Ocean.
- Propellant Producers Are Major US
 2013 Sporting Arms and Ammunition Manufacturers' Institute, Inc. (SAAMI) and D.G.A.

Modern Process

- All Process
 Variables
 Rigorously
 Controlled.
- Computer
 Controlled Systems
- Statistics Process
 Control
- Thorough In-Process Testing.



Quality Control

Finished Propellants Undergo Complete Acceptance Testing.

- **Product Stability**
- **Chemical Composition**





UN Classification Testing

 All Propellants Meet UN Test Series 3 & 6

 Competent Authority Approved





Tight Specifications





 ISO 14001 (Environmenta System)

OHSAS 18001 (Safety System).

 Registrar Performs 6-Month Audits



Illustration of a propellant grain cross section



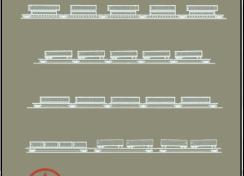
UN 0161 Powder, Smokeless

 Loads Are Containerized In Accordance With All Applicable Specifications.

Each Container Inspected

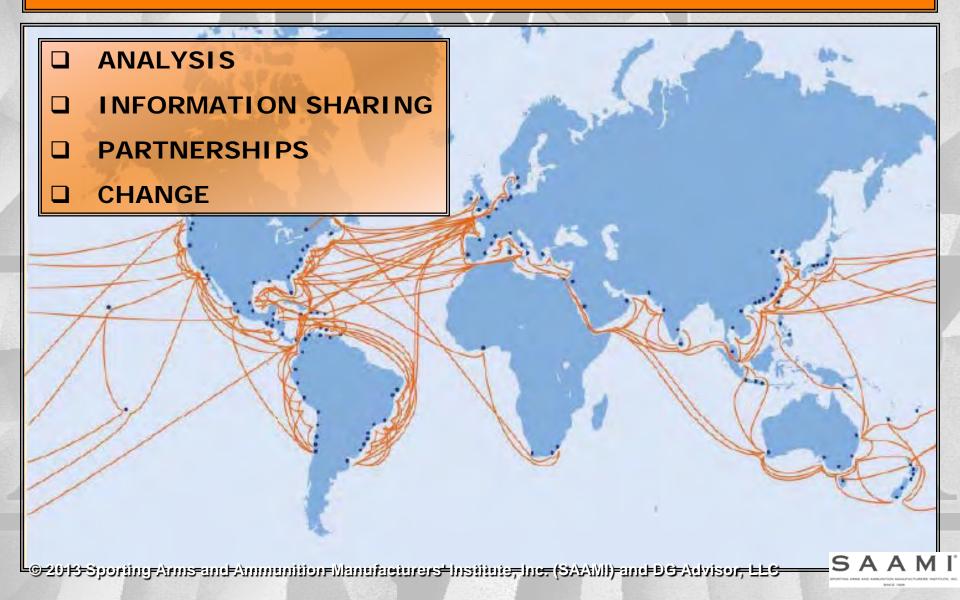
And Accepted Prior To Release For Shipment.

INTERMODAL LOADING GUIDE for Products in Closed Trailers and Containers





CONCLUSION





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SAAAI

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