

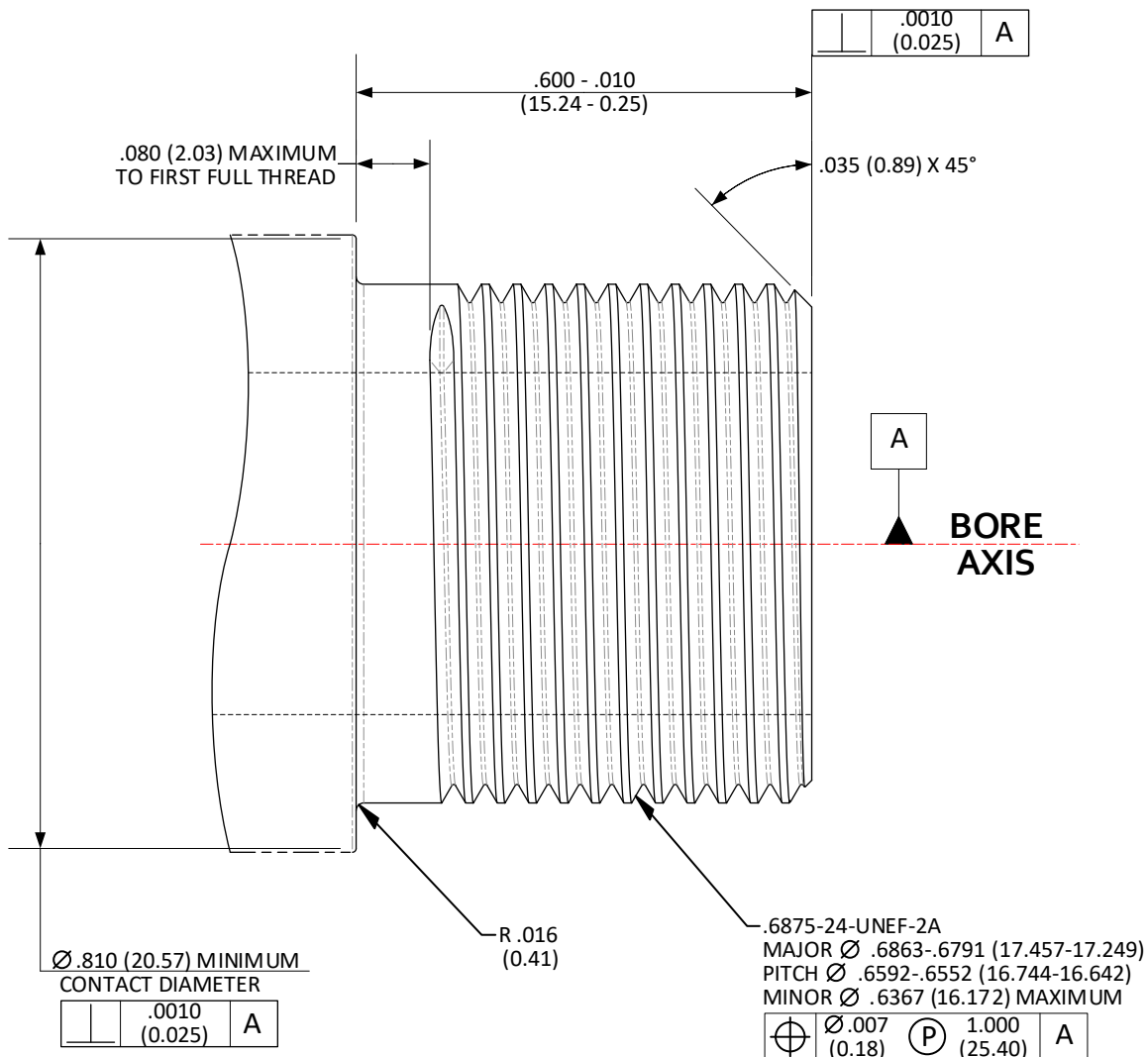
SECTION I – CHARACTERISTICS
 SUPPRESSORS
 SPORTING ARMS & AMMUNITION MANUFACTURERS' INSTITUTE

THREAD & SOCKET DRAWINGS: CFR: .6875-24-UNEF-2A /
 .6875-24-UNEF-2B; >.305 / ≤.450 BORE DIAMETER

ISSUED 06/07/2022
 Revised

CFR: .6875-24-UNEF-2A; >.305 (7.75) / ≤.450 (11.43) BORE – MUZZLE/SHOULDER INDEX

SHEET 1 OF 3



DO NOT SCALE FROM DRAWING

NOTES:

DATUM "A" FEATURE IS DEFINED AS THE LAST $\sqrt{3.0000}$ INCHES $\sqrt{76.200}$ OF THE BORE AT THE MUZZLE END OF THE BARREL.

(XX.XX) = MILLIMETERS

DRAWING PREPARED USING THE DIMENSIONING CONVENTIONS DEFINED IN ASME Y14.5-2018.

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

- .X ±.1 (3) ANGLES ±0.5°
- .XX ±.01 (0.3) FILLET RADII .005-.010 (0.13-0.25)
- .XXX ±.005 (0.13) BREAK EDGE .005-.010 (0.13-0.25)
- .XXXX ±.0005 (0.013) SURFACE FINISH $\sqrt{\quad}$ ($\sqrt{\quad}$)

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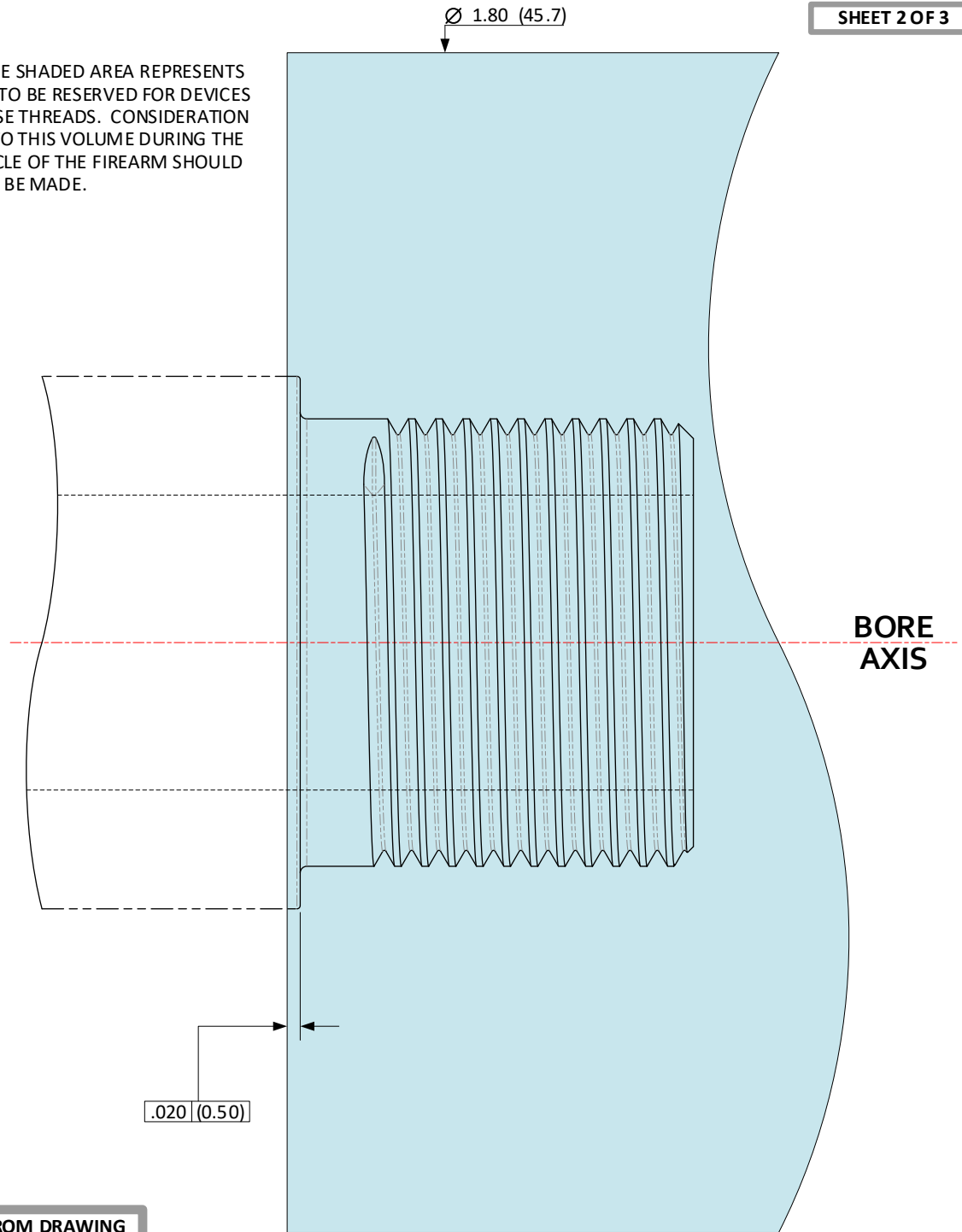
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SHEET 2 OF 3

AS REFERENCE, THE SHADED AREA REPRESENTS A ZONE INTENDED TO BE RESERVED FOR DEVICES ATTACHED TO THESE THREADS. CONSIDERATION OF INTRUSION INTO THIS VOLUME DURING THE ENTIRE FIRING CYCLE OF THE FIREARM SHOULD BE MADE.



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 .XX ±.01 (0.3) FILLET RADII .005-.010 (0.13-0.25)
 .XXX ±.005 (0.13) BREAK EDGE .005-.010 (0.13-0.25)
 .XXXX ±.0005 (0.013) SURFACE FINISH $\sqrt{\text{V}}$ ($\sqrt{\text{V}}$)

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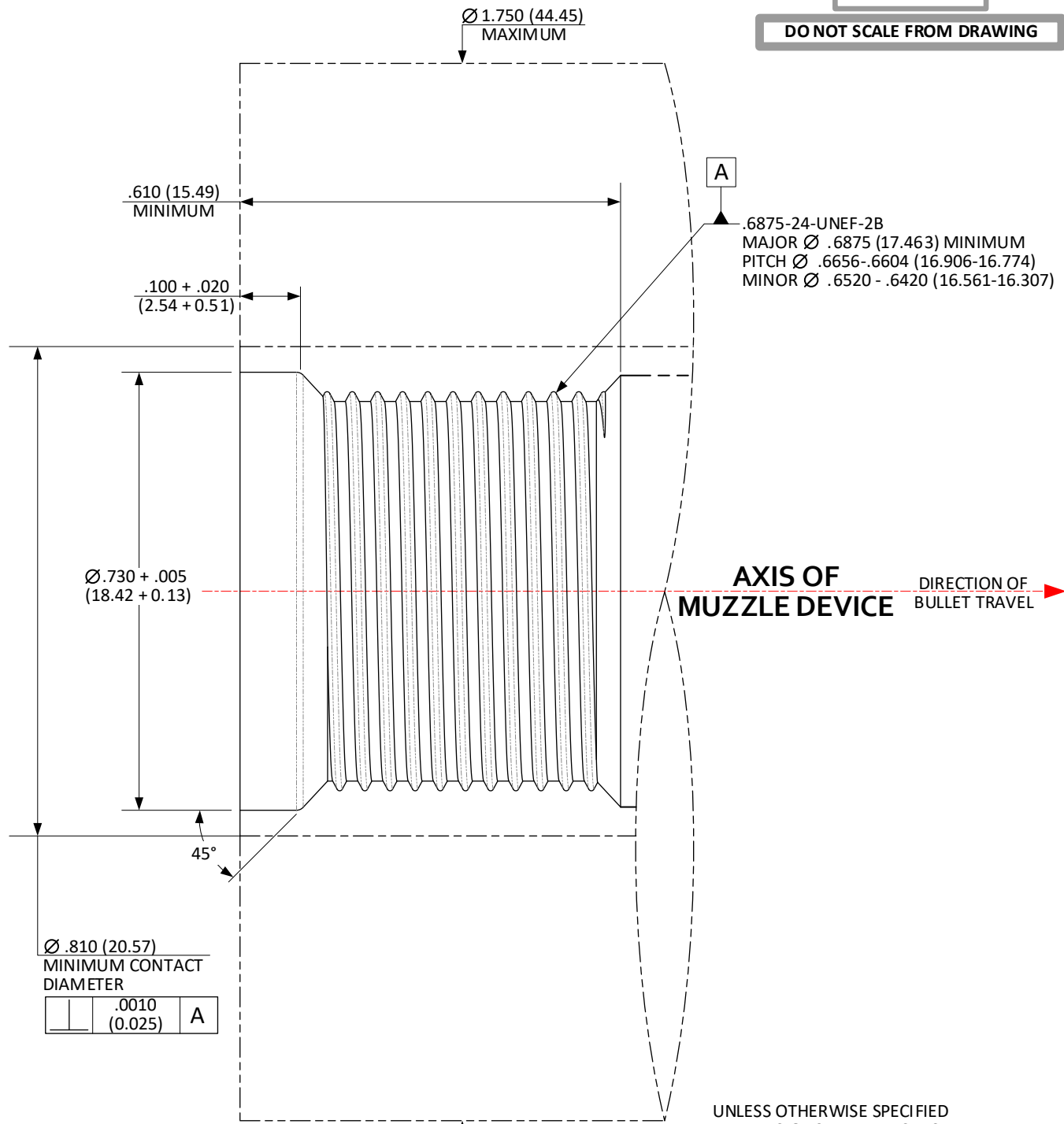
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CFR: .6875-24-UNEF-2B; >.305 (7.75) / ≤.450 (11.43) BORE – MUZZLE/SHOULDER INDEX (Cont'd)

SHEET 3 OF 3

DO NOT SCALE FROM DRAWING



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 IN ASME Y14.5-2018.

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES

.X	±.1 (3)	ANGLES	±0.5°
.XX	±.01 (0.3)	FILLET RADII	.005-.010 (0.13-0.25)
.XXX	±.005 (0.13)	BREAK EDGE	.005-.010 (0.13-0.25)
.XXXX	±.0005 (0.013)	SURFACE FINISH	▽ (▽)