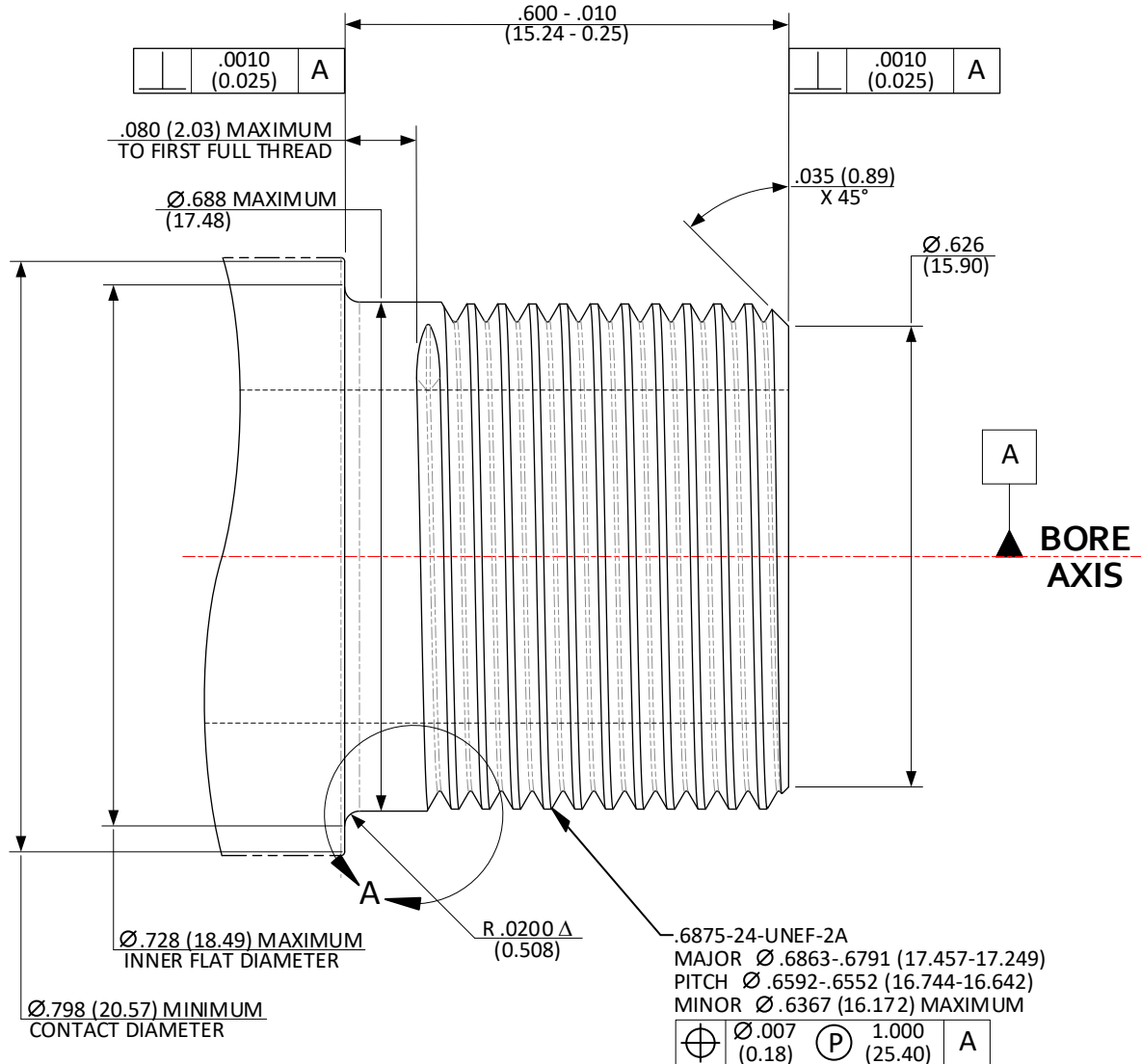


CFR: .6875-24-UNEF-2A; >.305 (7.75) / ≤.450 (11.43) BORE – MUZZLE THREADS

SHEET 1 OF 5



NOTES:
 DATUM "A" FEATURE IS DEFINED AS THE LAST 3.0000 INCHES (76.200) OF THE BORE AT THE MUZZLE END OF THE BARREL.
 Δ = REFERENCE DIMENSION (XX.XX) = MILLIMETERS
 DRAWING PREPARED USING THE DIMENSIONING CONVENTIONS DEFINED IN ASME Y14.5-2018.

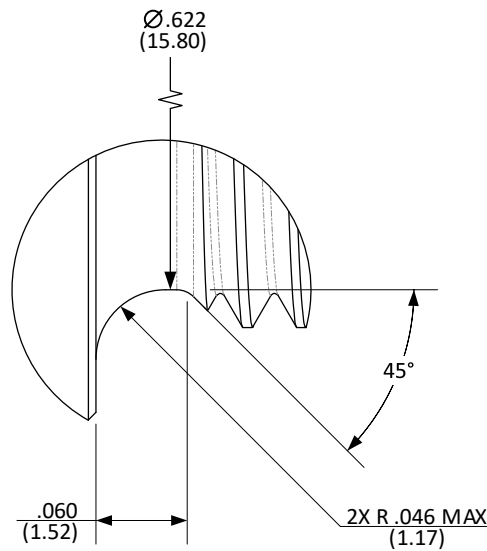
DO NOT SCALE FROM DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

| | | | |
|-------|----------------|----------------|---|
| .X | ±.1 (3) | ANGLES | ±0.5° |
| .XX | ±.01 (0.3) | FILLET RADII | .005-.010 (0.13-0.25) |
| .XXX | ±.005 (0.13) | BREAK EDGE | .005-.010 (0.13-0.25) |
| .XXXX | ±.0005 (0.013) | SURFACE FINISH | $\sqrt{\text{A}}$ ($\sqrt{\text{B}}$) |

CFR: .6875-24-UNEF-2A; >.305 (7.75) / ≤.450 (11.43) BORE – MUZZLE THREAD RELIEF

DETAIL A
OPTIONAL THREAD RELIEF



DO NOT SCALE FROM DRAWING

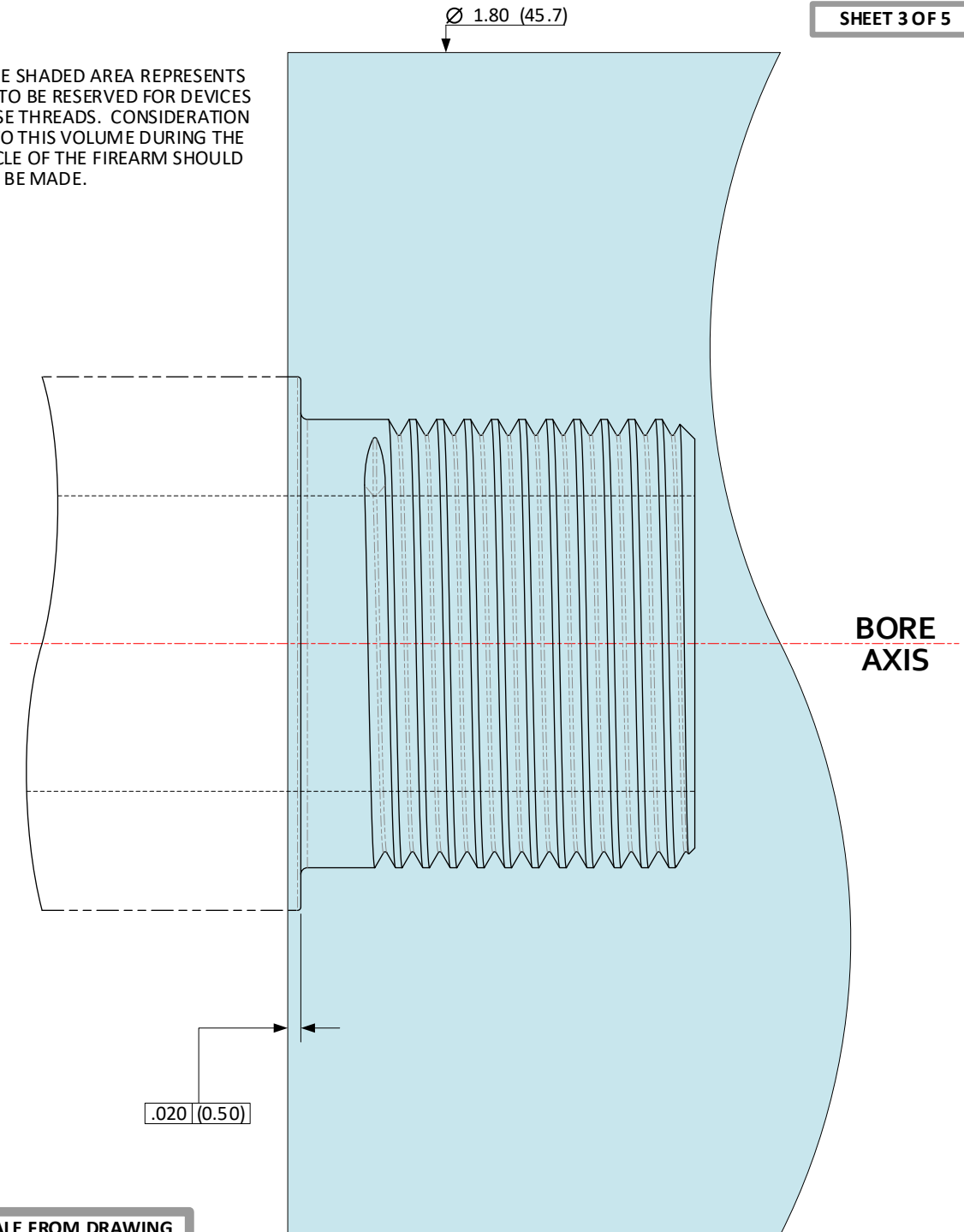
NOTES:
(XX.XX) = MILLIMETERS
DRAWING PREPARED USING THE DIMENSIONING CONVENTIONS DEFINED
IN ASME Y14.5-2018.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
.X ±.1 (3) ANGLES ±0.5°
.XX ±.01 (0.3) FILLET RADII .005-.010 (0.13-0.25)
.XXX ±.005 (0.13) BREAK EDGE .005-.010 (0.13-0.25)
.XXXX ±.0005 (0.013) SURFACE FINISH $\sqrt{\text{V}}$ ($\sqrt{\text{V}}$)

CFR: .6875-24-UNEF-2A; >.305 (7.75) / ≤.450 (11.43) BORE – EXCLUSION ZONE

SHEET 3 OF 5

AS REFERENCE, THE SHADED AREA REPRESENTS A ZONE INTENDED TO BE RESERVED FOR DEVICES ATTACHED TO THESE THREADS. CONSIDERATION OF INTRUSION INTO THIS VOLUME DURING THE ENTIRE FIRING CYCLE OF THE FIREARM SHOULD BE MADE.



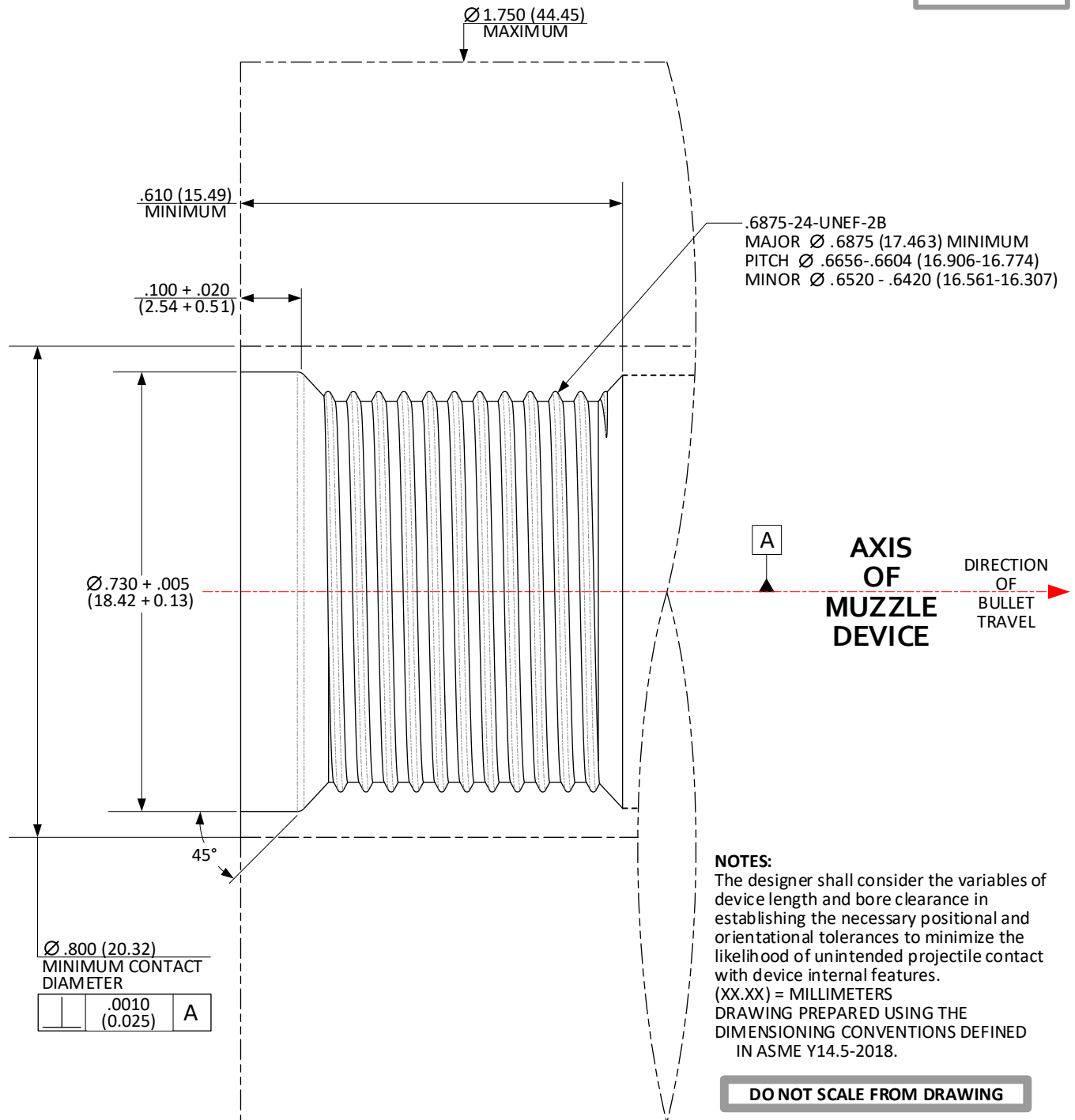
DO NOT SCALE FROM DRAWING

NOTES:
 (XX.XX) = MILLIMETERS
 DRAWING PREPARED USING THE DIMENSIONING
 CONVENTIONS DEFINED IN ASME Y14.5-2018.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 .X ±.1 (3) ANGLES ±0.5°
 .XX ±.01 (0.3) FILLET RADII .005-.010 (0.13-0.25)
 .XXX ±.005 (0.13) BREAK EDGE .005-.010 (0.13-0.25)
 .XXXX ±.0005 (0.013) SURFACE FINISH $\sqrt{\text{V}}$ ($\sqrt{\text{V}}$)

**CFR: .6875-24-UNEF-2B; >.305 (7.75) / ≤.450 (11.43) BORE –
 SOCKET THREADS; SHOULDER INDEXING**

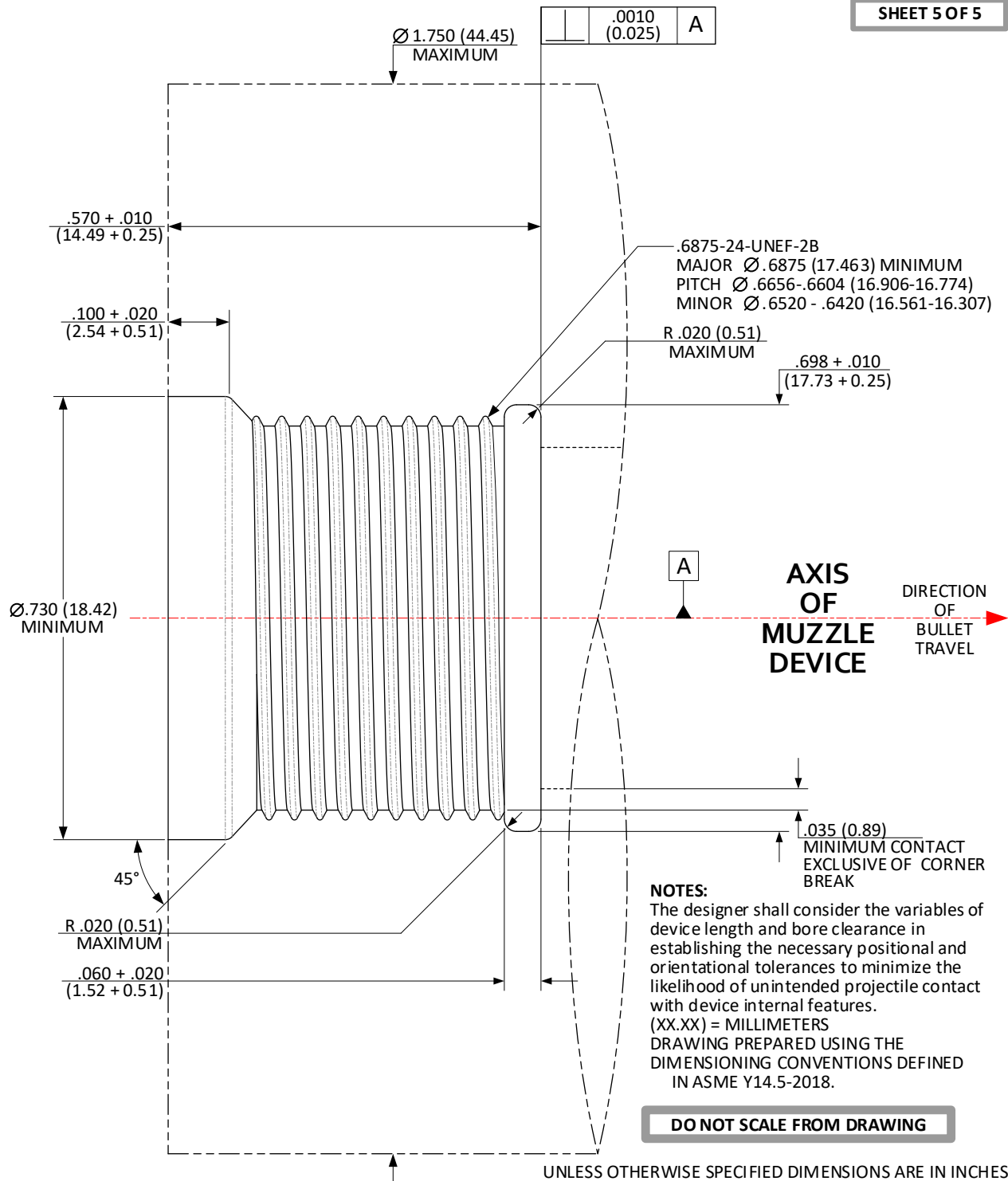
SHEET 4 OF 5



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 .X $\pm .1 (3)$ ANGLES $\pm 0.5^\circ$
 .XX $\pm .01 (0.3)$ FILLET RADII .005-.010 (0.13-0.25)
 .XXX $\pm .005 (0.13)$ BREAK EDGE .005-.010 (0.13-0.25)
 .XXXX $\pm .0005 (0.013)$ SURFACE FINISH $\sqrt{\text{R}}$ ($\sqrt{\text{V}}$)

**CFR: .6875-24-UNEF-2B; >.305 (7.75) / ≤.450 (11.43) BORE –
 SOCKET THREADS; MUZZLE INDEXING**

SHEET 5 OF 5



DO NOT SCALE FROM DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
 .X ±.1 (3) ANGLES ±0.5°
 .XX ±.01 (0.3) FILLET RADII .005-.010 (0.13-0.25)
 .XXX ±.005 (0.13) BREAK EDGE .005-.010 (0.13-0.25)
 .XXXX ±.0005 (0.013) SURFACE FINISH ▽ (▽)