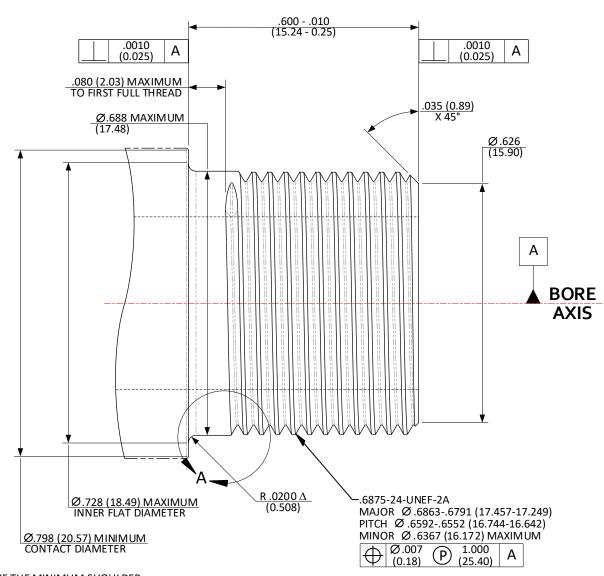
CHARACTERISTICS SUPPRESSORS

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ISSUED 06/07/2022 Revised

CFR: .6875-24-UNEF-2A; $> .305 (7.75) / \le .450 (11.43)$ BORE – MUZZLE THREADS

SHEET 1 OF 5



NOTE: IF THE MINIMUM SHOULDER CONTACT DIAMETER CANNOT BE ACHIEVED, MUZZLE INDEXING MUST BE USED.

NOTES

DATUM "A" FEATURE IS DEFINED AS THE LAST 3.0000 INCHES (76.200) OF THE BORE AT THE MUZZLE END OF THE BARREL. Δ = REFERENCE DIMENSION (XX.XX) = MILLIMETERS DRAWING PREPARED USING THE DIMENSIONING CONVENTIONS DEFINED IN ASME Y14.5-2018.

DO NOT SCALE FROM DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.X ± .1 (3) ANGLES ± 0.5° .XX ± .01 (0.3) FILLET RADII .005-.010 (0.13-0.25) .XXX ± .005 (0.13) BREAK EDGE .005-.010 (0.13-0.25) .XXXX± .0005 (0.013) SURFACE FINISH 👸 (1.17)

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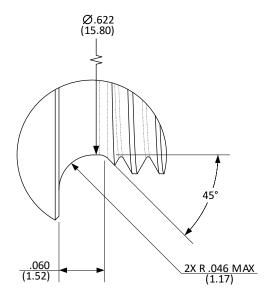
Revised

ISSUED 06/07/2022

CFR: .6875-24-UNEF-2A; >.305 (7.75) / ≤.450 (11.43) BORE – MUZZLE THREAD RELIEF

SHEET 2 OF 5

DETAIL A OPTIONAL THREAD RELIEF



DO NOT SCALE FROM DRAWING

NOTES: (XX.XX) = MILLIMETERS DRAWING PREPARED USING THE DIMENSIONING CONVENTIONS DEFINED

IN ASME Y14.5-2018.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES ANGLES ±0.5°

± .1 (3) .XX ±.01 (0.3) .XXX ±.005 (0.13)

FILLET RADII .005-.010 (0.13-0.25) BREAK EDGE .005-.010 (0.13-0.25) .XXXX ± .0005 (0.013) SURFACE FINISH (37)

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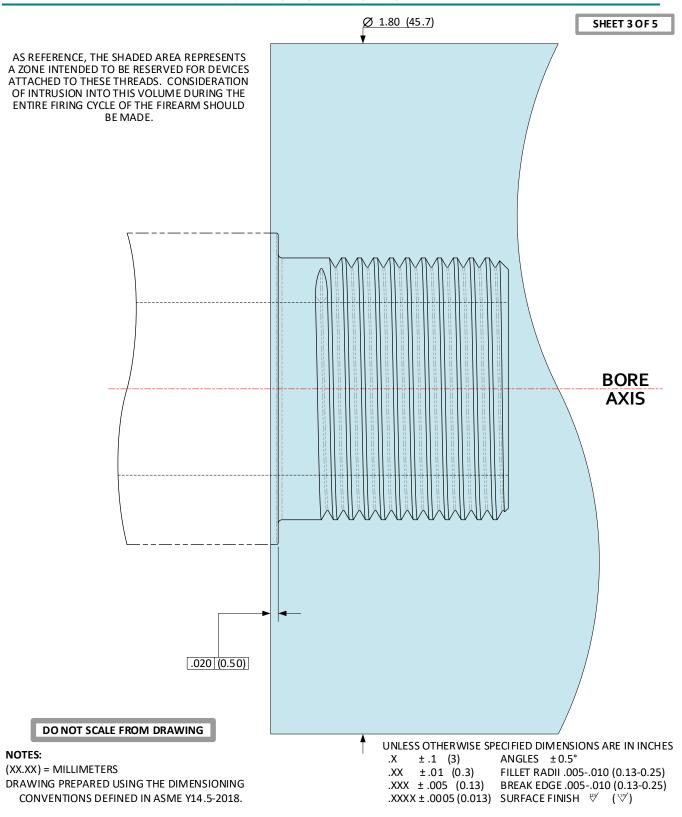
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CFR: .6875-24-UNEF-2A; >.305 (7.75) / ≤.450 (11.43) BORE – EXCLUSION ZONE



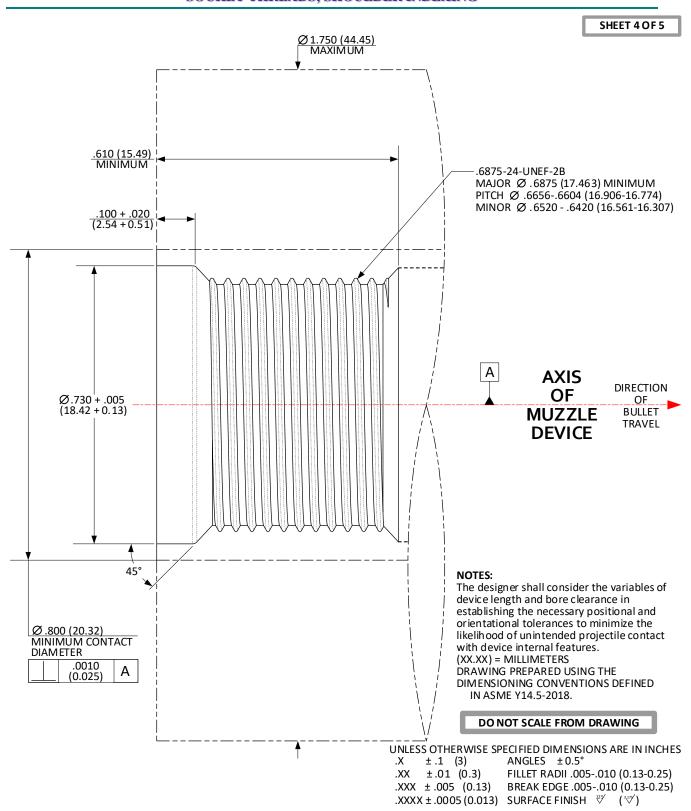
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CFR: .6875-24-UNEF-2B; >.305 (7.75) / ≤.450 (11.43) BORE – SOCKET THREADS; SHOULDER INDEXING



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CFR: .6875-24-UNEF-2B; >.305 (7.75) / ≤.450 (11.43) BORE – SOCKET THREADS; MUZZLE INDEXING

