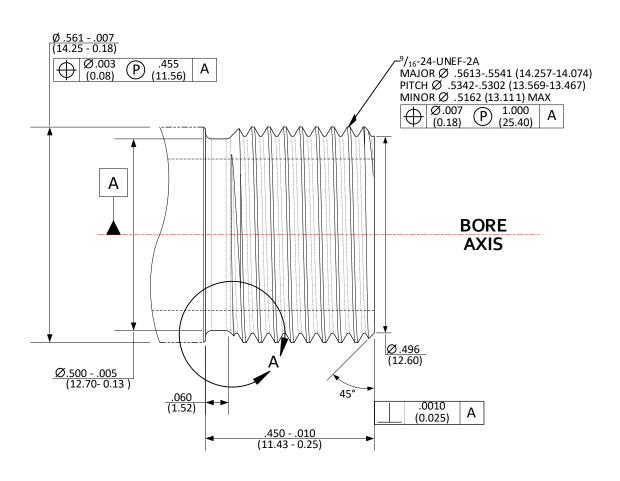
ISSUED 06/07/2022 05/12/2025 Revised

CFP&R: .5625-24-UNEF-2A; $> .355 (9.02) / \le .395 (10.03)$ BORE – **MUZZLE THREADS**

SHEET 1 OF 4



NOTES:

DATUM "A" FEATURE IS DEFINED AS THE LAST 3.0000 INCHES (76.200) OF THE BORE AT THE MUZZLE END OF THE BARREL. (XX.XX) = MILLIMETERS

DRAWING PREPARED USING THE DIMENSIONING CONVENTIONS DEFINED IN ASME Y14.5-2018.

DO NOT SCALE FROM DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

± .1 (3)

ANGLES ±0.5° .XX ± .01 (0.3) FILLET RADII .005-.010 (0.13-0.25) .XXX ± .005 (0.13) BREAK EDGE .005-.010 (0.13-0.25) .XXXX ± .0005 (0.013) SURFACE FINISH 😲

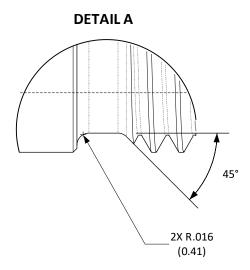
SECTION I - CHARACTERISTICS **SUPPRESSORS SAAMI®**

THREAD & SOCKET DRAWINGS: CFP&R: .5625-24-UNEF-2A / .5625-24-UNEF-2B; >.355 / ≤.395 BORE DIAMETER

ISSUED 06/07/2022 05/12/2025 Revised

CFP&R: .5625-24-UNEF-2A; >.355 (9.02) / ≤.395 (10.03) BORE -**MUZZLE THREAD RELIEF**

SHEET 2 OF 4



DO NOT SCALE FROM DRAWING

NOTES:

(XX.XX) = MILLIMETERS DRAWING PREPARED USING THE DIMENSIONING CONVENTIONS DEFINED IN ASME Y14.5-2018.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

± .1 (3)

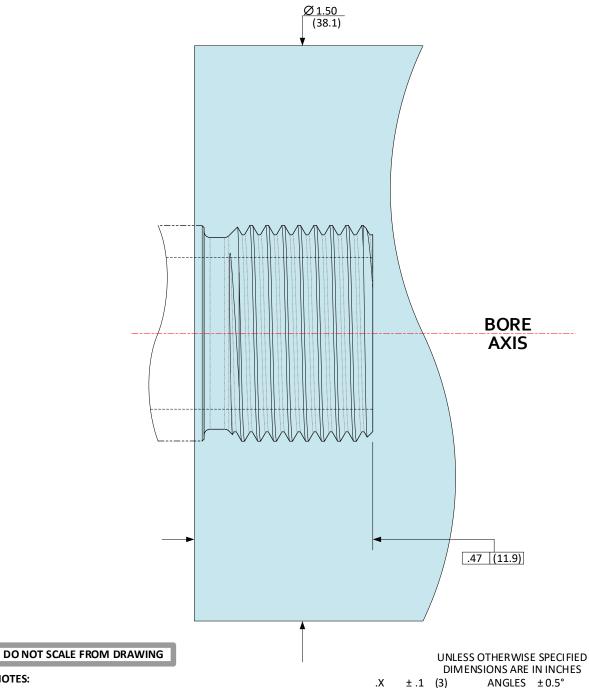
ANGLES ±0.5° .XX ± .01 (0.3) FILLET RADII .005-.010 (0.13-0.25) .XXX ± .005 (0.13) BREAK EDGE .005-.010 (0.13-0.25) .XXXX ± .0005 (0.013) SURFACE FINISH (177)

ISSUED 06/07/2022 05/12/2025 Revised

CFP&R: .5625-24-UNEF-2A; >.355 (9.02) / ≤.395 (10.03) BORE -**EXCLUSION ZONE**

SHEET 3 OF 4

AS REFERENCE, THE SHADED AREA REPRESENTS A ZONE INTENDED TO BE RESERVED FOR DEVICES ATTACHED TO THESE THREADS. NO PART OF THE FIREARM SHOULD INTRUDE INTO THIS AREA AT ANY TIME IN THE FIRING CYCLE.



NOTES:

(XX.XX) = MILLIMETERSDRAWING PREPARED USING THE DIMENSIONING CONVENTIONS DEFINED IN ASME Y14.5-2018.

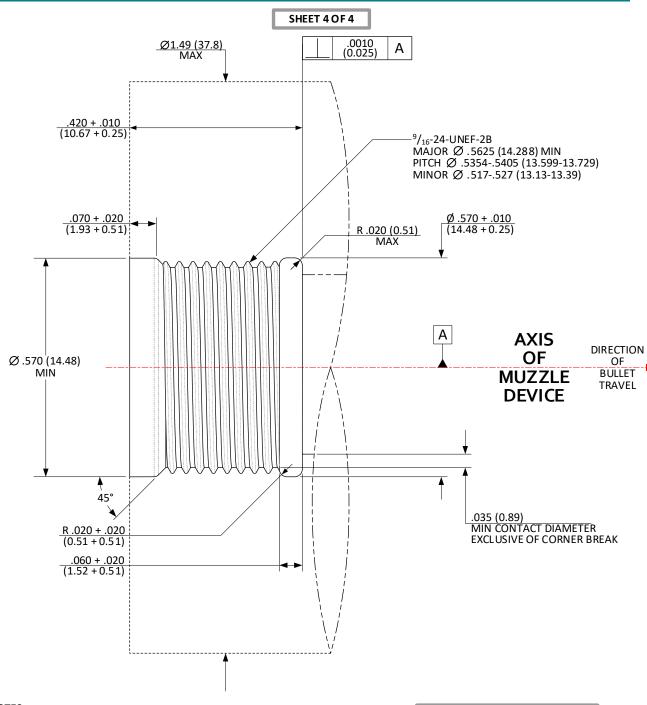
DIMENSIONS ARE IN INCHES

± .1 (3) FILLET RADII .005-.010 (0.13-0.25) .XX $\pm .01$ (0.3) .XXX ± .005 (0.13) BREAK EDGE .005-.010 (0.13-0.25) .XXXX $\pm .0005$ (0.013) SURFACE FINISH $\sqrt[125]{}$ ($\sqrt[33.79]{}$)

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ISSUED 06/07/2022 Revised 05/12/2025

CFP&R: .5625-24-UNEF-2B; >.355 (9.02) / ≤.395 (10.03) BORE -**SOCKET THREADS; MUZZLE INDEXING**



The designer shall consider the variables of device length and bore clearance minimize the likelihood of unintended projectile contact with device internal UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

(XX.XX) = MILLIMETERS

DRAWING PREPARED USING THE DIMENSIONING CONVENTIONS DEFINED IN ASME Y14.5-2018.

DO NOT SCALE FROM DRAWING

± .1 (3) .XX ± .01 (0.3) .XXX ± .005 (0.13)

ANGLES ±0.5° FILLET RADII .005-.010 (0.13-0.25) BREAK EDGE .005-.010 (0.13-0.25) .XXXX ± .0005 (0.013) SURFACE FINISH ¹²⁵√