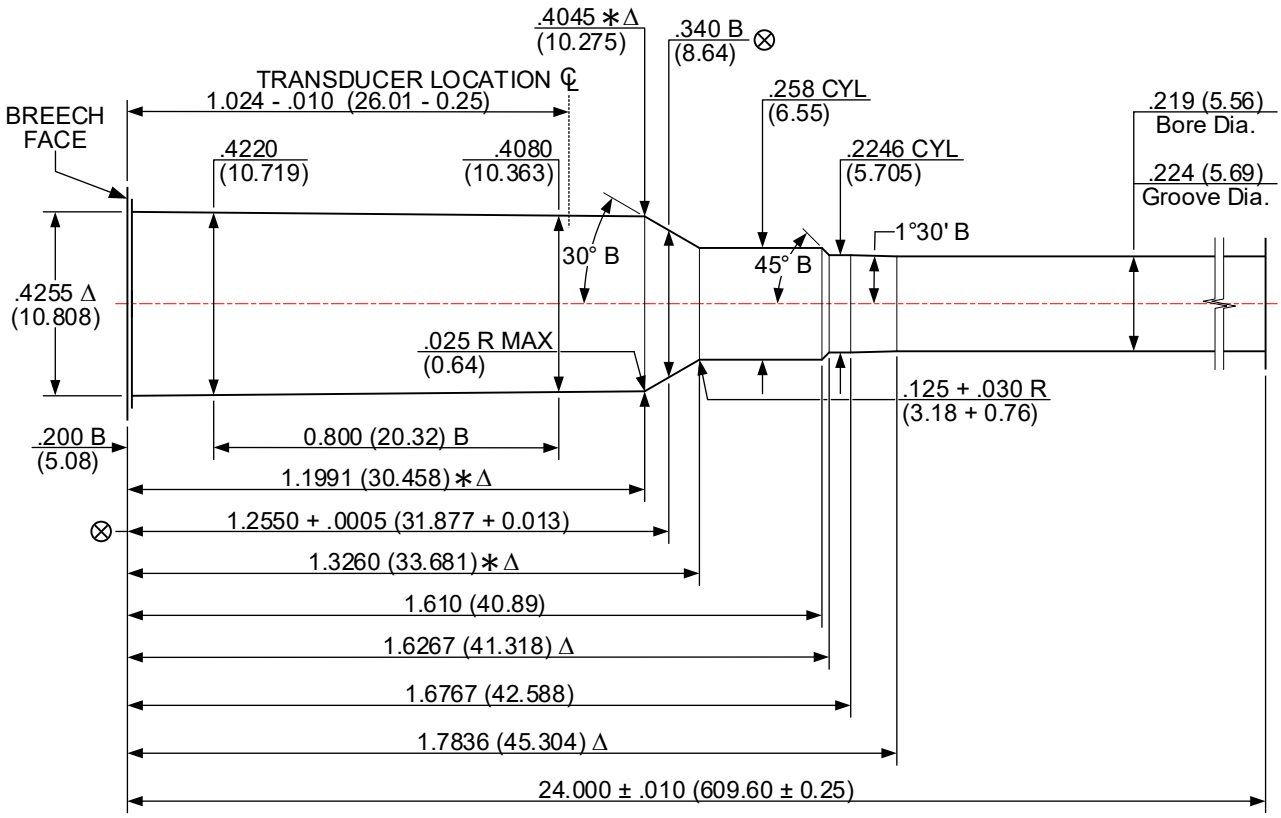
224 VALKYRIE [224 VLK]

ISSUED: 01/22/2018 | **V&P TEST BARREL** | **REVISED: 11/18/2025**



NUMBER OF GROOVES:	6
WIDTH OF GROOVES:	.074 + .002 (1.88 + 0.05)
TWIST RATE:	7.00 (177.8) R.H.
DIAMETER OF PISTON HOLE:	Crusher pressures not established
TRANSDUCER DIAMETER:	.250 (6.35)

LAND AND GROOVE DIMENSIONS TO BE WITHIN TOLERANCES THROUGHOUT LENGTH OF BARREL.

UNLESS OTHERWISE NOTED, ALL DIAMETERS +.0005 (0.013) LENGTH TOLERANCE + .005 (0.13)

DO NOT SCALE FROM DRAWING

NOTES:

B = BASIC Δ = REFERENCE DIMENSION ⊗ = HEADSPACE DIMENSION
∗ DIMENSIONS ARE TO INTERSECTIONS OF LINES (XX.XX) = MILLIMETERS
ALL CALCULATIONS APPLY AT MAXIMUM MATERIAL CONDITION (MMC)